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FEDERAL TRADE COMMISSION
I N D E X (PUBLIC RECORD)

WITNESS:	DIRECT	CROSS	REDIRECT	RECROSS
Reczek	4295	4347		

EXHIBITS	FOR ID	IN EVID	WITHDRAWN
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CX

None

RX

None

JX

None

DX

Number 44	4306
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Number 45	4347
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UNITED STATES OF AMERICA
FEDERAL TRADE COMMISSION

In the Matter of:)
Rambus, Inc.) Docket No. 9302
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Thursday, June 5, 2003
9:30 a.m.

TRIAL VOLUME 23
PART 1
PUBLIC RECORD

BEFORE THE HONORABLE STEPHEN J. MCGUIRE
Chief Administrative Law Judge
Federal Trade Commission
600 Pennsylvania Avenue, N.W.
Washington, D.C.

Reported by: Susanne Bergling, RMR

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P R O C E E D I N G S

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JUDGE McGUIRE: Good morning, everyone.

ALL COUNSEL: Good morning.

JUDGE McGUIRE: This hearing is now in order.

Any items that we need to take up this morning
before we start?

MR. PERRY: No, Your Honor.

MR. ROYALL: No, Your Honor, thank you.

JUDGE McGUIRE: If not, then at this time
complaint counsel may call its next witness.

MR. CATT: Your Honor, good morning.

JUDGE McGUIRE: Good morning.

MR. CATT: I'm Malcolm Catt, and I'll be
representing complaint counsel today, and complaint
counsel calls Dr. Werner Reczek.

JUDGE McGUIRE: Before we get started, let's go
off the record.

(Discussion off the record.)

JUDGE McGUIRE: Okay, now we are on the record,
and complaint counsel may proceed.

MR. CATT: Your Honor, we call Dr. Werner
Reczek this morning.

JUDGE McGUIRE: All right, sir, would you
please be sworn in by the court reporter.

1 Whereupon--

2 WERNER RECZEK

3 a witness, called for examination, having been first
4 duly sworn, was examined and testified as follows:

5 JUDGE McGUIRE: All right, Mr. Catt.

6 MR. CATT: Thank you.

7 DIRECT EXAMINATION

8 BY MR. CATT:

9 Q. Dr. Reczek, can you state your full name for
10 the record, please?

11 A. My name is Werner Reczek, I will spell it, R E
12 C Z E K.

13 Q. Thank you.

14 And where do you currently live?

15 A. I live in Villach, in Austria.

16 Q. And I take it that English isn't your first
17 language?

18 A. This is correct, yes.

19 Q. Okay. Are you nevertheless comfortable
20 testifying in English today?

21 A. Yes, I'm comfortable with it.

22 Q. Okay. If you do have any questions or have
23 trouble understanding my questions, please let me know,
24 and I'll try to restate.

25 A. I will ask, yes.

1 Q. Thank you.

2 With whom are you currently employed?

3 A. So, my current employer is Infineon
4 Technologies Austria AG.

5 Q. And is that a subsidiary of Infineon
6 Technologies AG?

7 A. Yes, it is.

8 Q. And what's your current position at Infineon
9 Technologies Austria?

10 A. So, my current position is managing director
11 and vice president of the site in Villach, in Austria.

12 Q. Do you have any university degrees?

13 A. Yes, I have.

14 Q. And what are those degrees?

15 A. I have one degree which is equivalent to a
16 Master's Degree in electrical and biomedical
17 engineering from the Technical University in Graz, in
18 Austria, and I have a Ph.D. degree from the Technical
19 University in Munich in Germany.

20 Q. Now, I'd like to run through your career at
21 Infineon Austria and I take it prior to that at
22 Siemens. Can you state when you started your work at
23 Siemens? What year was that?

24 A. So, I started somewhere in 1984, March or
25 April, in Villach, in Austria, and then went directly

1 to Munich to Siemens HL at that time.

2 Q. And what was that position?

3 A. And there I was engaged in the development of
4 process technology for low voltage CMOS applications.

5 Q. And what was your next position?

6 A. So, after this, somewhere in the middle of
7 1985, I joined Research & Development Laboratories in
8 Munich, also from Siemens HL.

9 Q. And after that?

10 A. After that, in autumn 1987, I joined again the
11 Memory Products Division group of Siemens HL.

12 Q. And what did you do there?

13 A. So, there I started my career in the memory
14 products group with testing of the memory devices.

15 Q. What type of memory devices?

16 A. Standard DRAM devices, standard dynamic random
17 access memories.

18 Q. Can you give me a little more detail on what
19 that work actually involved?

20 A. So, there I have to implement new test
21 programs, write new test programs, running throughputs,
22 doing all the testing of the memory device.

23 Q. What did you do after that?

24 A. So, after this position, I got increased
25 responsibility within the Memory Products Division

1 group, and then also had to do some design work, and at
2 the end of this phase, I got responsible for the whole
3 four-megabit DRAM program and also for the one-megabit
4 DRAM.

5 Q. Can you give me a little more detail on what
6 that means, be responsible for the whole program?

7 A. So, I was in charge for the development of, for
8 example, shrinks of the four-megabit. I was
9 responsible for the introduction into production, also
10 for the ramp-up, and also have to take care of customer
11 complaints, if there have been any.

12 Q. What did you do after that?

13 A. So, after that, in 1996, I was appointed to be
14 director of production planning for the memory products
15 division for the production part.

16 Q. And what were your responsibilities in that
17 position?

18 A. So, in that position, I was responsible for the
19 production planning of the production of worldwide
20 memory product production sites, and I had to run all
21 the production planning, volume planning and also cost
22 planning.

23 Q. Can you give me a little more detail on what
24 that sort of planning involves?

25 A. Planning, for example, for the volume and for

1 the different product mix, what kind of DRAM, which
2 density, which shrink, which type of DRAM, and in terms
3 of costs, we had to define the elements, for example,
4 personnel costs, material costs and capital costs.

5 Q. During the time that you were in that
6 position -- well, let me ask this: How long did you
7 stay in that position for?

8 A. So, in that position I stayed from summer of
9 1996 until September of 2001.

10 Q. And where did you go from there?

11 A. So, in October 2001, I was then sent from
12 Munich to Villach, and I was appointed to be the head
13 of the site in Villach with my current position to be
14 managing director and vice president of the site in
15 Villach.

16 Q. And during the time that you were director of
17 production planning, what DRAM products was Infineon
18 actually manufacturing worldwide?

19 A. So, it was -- in terms of densities, it was
20 four-megabit, it was 16-megabit, it was 64-megabit, it
21 was 128-megabit and 256-megabit DRAMs with a couple of
22 shrinks, which means, for example, quarter micron
23 technology and all the technologies which followed the
24 quarter micron and smaller dimensions, and also
25 different types of DRAMs, for example, EDO devices, for

1 example, SDRAM devices and double data rate devices.

2 Q. You were mentioning different micron sizes.
3 Can you give me a better understanding of what that
4 means?

5 A. So, for example, if we are talking about a
6 quarter micron technology, this means the smallest
7 dimension, the smallest feature size of this technology
8 is quarter micron, which might be a dimension, which
9 might be a length or a distance of a certain line, for
10 example.

11 Q. And you mentioned also that term "density"
12 quite a lot. Can you give me a better description of
13 what that means?

14 A. So, density means that, for example,
15 four-megabit DRAM or 64-megabit DRAM, this is different
16 density of DRAM. It's the number of cells, the number
17 of information that can be stored on one chip.

18 Q. Okay. Now, you've also used the term "shrink."
19 Can you tell me what a shrink is?

20 A. So, a shrink is, for example, when we go from a
21 quarter micron technology to the next smaller feature
22 size, which could be, for example, 0.2-micron
23 technology, and so the procedure of going from one
24 technology node to the next technology node is called
25 to be a shrink.

1 Q. And what's the purpose of a shrink, aside from
2 going from one to a smaller one?

3 A. So, the purpose of a shrink is mainly to reduce
4 costs in manufacturing.

5 Q. And was part of your job then as director of
6 production planning concerned with the cost of
7 producing DRAMs?

8 A. Yes, this was also one of our daily business,
9 to deal with costs and cost projections, yes.

10 Q. And you said to do a shrink, the purpose is to
11 save costs. Was there some sort of rule of thumb as to
12 actually doing a shrink, how much it costs to do a
13 shrink?

14 A. Sure, we would have to go into the different
15 steps which are necessary to produce or to run or to
16 make a shrink.

17 Q. Okay. And you were talking about the different
18 costs. Can you break down for me the type of costs
19 we're talking about? This is generally, not just for a
20 shrink.

21 A. So, generally when we are talking about costs,
22 we have to consider personnel costs, we have to
23 consider material costs, and we have to consider
24 capital costs.

25 Q. Okay.

1 A. And when we are talking about capital costs, we
2 have to consider how much the capital expenditure is,
3 how much we would have to spend in investments, for
4 example, in order to do the next shrink generation, and
5 then we can maybe calculate this rule of thumb that you
6 need just for the production of the chip, that you need
7 10 percent of the investment of the original
8 acquisition value, for example, of fab, of a production
9 site.

10 Q. Okay. Now, you mentioned material costs. What
11 do you mean by material costs?

12 A. Material costs, for example, are related to
13 direct material, which is one example, the costs for
14 the silicon wafer, which is used in the production
15 process. Another item is all the costs for energy and
16 electricity, all of the costs for the gases which have
17 to be applied to the production, which are necessary to
18 run the equipment.

19 Q. And I think you also mentioned personnel costs.
20 What do you mean by that?

21 A. So, personnel costs, for example, are salaries
22 and wages for the people which are engaged in the whole
23 development and production process, and as a rule of
24 thumb, you can, for example, calculate for engineers
25 that they cost \$20,000 per month, roughly.

1 Q. I think you also earlier mentioned the term
2 "ramp-up." Can you tell me what you meant by that?

3 A. So, ramp-up, my definition is the ramping up of
4 the production, which means once you have a fully
5 functional part, then you have to do all the
6 preparation work in the production facility, in your
7 fab, that they can ramp up to full production.

8 Q. Now, I'd like to focus now on how Infineon goes
9 about actually implementing a design change to its
10 DRAMs, and is that something you have personal
11 knowledge about?

12 A. Yes, I do have.

13 Q. And how did you get that knowledge?

14 A. For example, I was responsible for -- from
15 between 1987 until 1996, with the four-megabit, I was
16 also a program manager, and in that position, I had to
17 do a lot with -- there I had the responsibility to
18 write design changes and shrinks and also density and
19 time changes for the four-megabit DRAM.

20 Q. How about in your job as director of production
21 planning?

22 A. During that phase, when I was responsible for
23 the production planning, I also had to plan all the
24 time lines and the budgets which are necessary to
25 implement the certain densities and shrinks and design

1 changes, for example.

2 Q. Are there different categories of the different
3 type of changes that Infineon typically makes to its
4 DRAMs?

5 A. Yeah, the one category, for example, is a
6 shrink, so that the main focus, the main element is to
7 produce the dimension to smaller sizes in order to
8 reduce the costs, so the main focus there is on
9 technology. When we are talking about new density,
10 increase in density, for example, from 16-megabit to
11 64-megabit, you have to change the architecture and the
12 floor plan of the die, of the chip, which is a
13 different kind of work that has to be done.

14 And for example, if you are going to make a
15 change in the type of the DRAM, for example, from EDO
16 DRAM to SDRAM, besides the change in the architecture
17 and the floor plan, you have additionally to do a lot
18 of design work, and this takes really a long time to do
19 this.

20 Q. So, would you -- in your experience, did
21 Infineon make changes to a shrink at the same time --
22 do a shrink -- while they were doing a shrink at the
23 same time that they would be making changes to density
24 or to the type of DRAM?

25 A. No, probably not. So, it's always only to do

1 one step at a time, because if you mix up two different
2 steps, you might run into severe problems, not finding
3 out what the reason for not functioning in the chip is.

4 Q. That last little bit, you might not find the
5 problem, is that --

6 A. So, in the case you take two steps at one time,
7 so this might lead to very big problems, and for
8 example, if something is not working, you don't know
9 whether the technology is not working or the design is
10 not working. So, it's very difficult to figure out
11 what's really going on, what's really going wrong
12 there.

13 Q. Okay. I think -- well, at the time you were
14 production manager, were you involved in the
15 decision-making process as to what Infineon's future
16 product mix would be?

17 A. I was involved in the decision-making process,
18 for example, in the way that at least once a year we
19 have our strategic discussions, what kinds of volume,
20 which product mix, at what site we are going to
21 produce, at what costs, quantifying the costs, and this
22 had been done together with the head of the business
23 units, with the people from marketing and sales, and
24 also me, the production planning responsible person.

25 Q. Okay. And based on your experience at

1 Infineon, were there typically different steps involved
2 in implementing a design change?

3 A. Yes.

4 Q. And again, based on your experience, do those
5 steps generally follow a typical order?

6 A. So, generally speaking, you always have to
7 follow the same order of steps, the same number of
8 steps.

9 Q. All right. Okay, now, I think what I'd like to
10 do now is go through those steps, and I believe you've
11 prepared a slide that we're going to use to help us go
12 through those steps, if I can get a copy of that.

13 May I approach, Your Honor?

14 JUDGE McGUIRE: Yes.

15 MR. CATT: Would you like a copy?

16 MR. PERRY: Is this a DX number?

17 MR. CATT: Yes, we can give it a DX number.

18 THE REPORTER: Forty-four.

19 JUDGE McGUIRE: Forty-four, that's what I was
20 going to say, okay. So noted.

21 (DX Exhibit Number 44 was marked for
22 identification.)

23 BY MR. CATT:

24 Q. All right, well, starting at the beginning, can
25 you look at I think the first three steps there, the

1 initial design, simulation, layout, and can you
2 describe for me what each of those actually means?

3 A. Yeah, for the initial design, for example, the
4 work for the different designers have to be broken down
5 to the different elements that have to be designed.
6 So, once you have allocated your design resources to
7 the different topics and tasks in designing the
8 different circuits, you also have to run a simulation,
9 in order -- this is some kind of virtual test whether
10 your design is working properly to your wishes or not.

11 Q. You said a virtual test?

12 A. Yes. So, you could do either half the
13 simulation whether a circuit is working properly, but
14 this is not appropriate, so today it's much better to
15 have some kind of software which is simulating the
16 behavior of the circuit you are designing.

17 Q. Okay. And layout?

18 A. So, and once you have finished your simulation
19 work, you have to transfer your circuit design to a
20 real physical outline, for example, rectangles, which
21 they are printed after exposure to the silicon.

22 Q. What was -- what was the word you said before
23 "exposure to the silicon"? I missed that.

24 A. Draw it on a piece of paper, which then shows
25 at the end of the day work, for example, like a

1 transistor.

2 Q. Okay. Now, based on your experience at
3 Infineon, how long did it take typically, a period of
4 time, for Infineon to implement these first three steps
5 we've talked about? And let's start for a shrink, a
6 typical period of time.

7 A. So, from my experience, the time needed for
8 doing the design work for a shrink is in the range of
9 six months.

10 Q. And how many engineers would be involved in
11 that process?

12 A. So, to my experience, the minimum requirement
13 there is five design people plus five layout people.

14 Q. Okay. And for a change in density, how long
15 would that typically take?

16 A. So, if you have to do a change in the density,
17 this takes you roughly 12 months, and there are many
18 more head count that is necessary. It's in the range
19 of 50 people, 50 designers plus 50 layout people. So,
20 you can always calculate one designer needs one layout
21 guy.

22 Q. Okay. And if you are actually changing the
23 type of DRAM?

24 A. So, when we are changing the type of DRAM,
25 depending on the change which has to be done, this will

1 be in the range of six to 12 months which is necessary
2 to do the work there.

3 Q. And how many people, engineers would be
4 involved in that?

5 A. So -- yeah, this again varies between 20 to 50
6 people which are necessary to do this, but if you are
7 making a change in the type of the DRAM, it's very
8 likely that you have to go one, two or three steps in
9 addition, because the chip is not working the first
10 time right. So, from my experience, three redesigns
11 are very common with doing so.

12 Q. Okay. Now, going to the next step,
13 verification, based on your experience at Infineon --
14 well, let me ask you this: What is verification?

15 A. Once you have done all your layout work, you
16 have to verify whether the layout will work according
17 to the wishes of the design people, and this is called
18 verification. So, this is some kind of cross-check
19 whether the drawings are corresponding to the circuit
20 plan, to the circuit design.

21 Q. And based on your experience again at Infineon,
22 how long did it generally take to implement this step
23 for a shrink?

24 A. So, for a shrink, from my experience, this is
25 in the range of two weeks.

1 Q. And how many engineers would be required to
2 work on that?

3 A. So, it's somewhere between two to five people.

4 Q. What about for a density change?

5 A. So, when you are doing a density change, it's
6 more likely that it gets more work to do, and therefore
7 it will take roughly four weeks.

8 Q. And the number of people who are required for
9 that?

10 A. So, the number of people would be in the same
11 range, two to five people, because too many people
12 cannot work in parallel.

13 Q. And to do a type change, a change in the type
14 of DRAM?

15 MR. PERRY: Your Honor, if I could object, I
16 think it's vague to talk about a change in the type of
17 DRAM and ought to be more specific to the type of
18 DRAMs.

19 JUDGE McGUIRE: Sustained. Could you restate,
20 Mr. Catt?

21 BY MR. CATT:

22 Q. For example, can you -- we've been talking
23 about types of DRAM, and I think you mentioned
24 different types. Can you give me an explanation again
25 of the types?

1 A. So, for example, different types of DRAMs, the
2 switch from an EDO part to a synchronous part or maybe
3 from a synchronous part to a double data rate part, so
4 this would refer to a change in type of the DRAM.

5 Q. And is there a difference typically between if
6 you were going from -- as far as the time that it takes
7 to do the step if you were going from an EDO to an
8 SDRAM as opposed to going from an SDRAM to a DDR SDRAM?

9 A. So, it's almost the same if you go from one
10 type to the next type.

11 Q. All right. Let's talk about going from an
12 SDRAM to a DDR SDRAM. Typically, how long would it
13 take to do the verification step from going from an
14 SDRAM to a DDR SDRAM?

15 A. So, it's in the range of four weeks.

16 Q. And from an EDO to an SDRAM?

17 A. It's roughly the same amount of time.

18 Q. The same, all right. And the manpower
19 necessary to do that step?

20 A. It's, again, between two and five people.

21 Q. Okay, let's go on to the next item on the list,
22 which is mask generation, and can you describe to me
23 what you mean by mask generation?

24 A. So, mask generation, once you have finished
25 your layout, you have to transfer these data to data

1 which are capable for running the mask writing
2 equipment. So, this job is done during mask
3 generation. And in addition to your product data,
4 which are on the layout, you also have to add test
5 structures and alignment mods, for example, which are
6 in between the chips which are then on the mask.

7 And also, for example, if you are talking about
8 more advanced technologies, you also have to run some
9 kind of additional algorithm in order to adjust the
10 data which have then to be printed on the mask.

11 Q. So, what, in fact, is a mask?

12 A. So, a mask is more or less a negative which
13 helps you to print the structures on the silicon.

14 Q. And how many masks are typically required to do
15 a run?

16 A. So, this depends on the shrink or the
17 technology node which is used, and this is in between
18 20 to 30 mask levels, number of masks.

19 Q. All right. So, let's again go through time
20 periods. Does Infineon actually produce its own masks?

21 A. Infineon has its own mask shop, yes.

22 Q. And how long does it generally take to obtain a
23 mask for a shrink?

24 A. So, I wouldn't call it for one mask. For the
25 time frame required for one set of masks is six weeks,

1 roughly.

2 Q. And how about for a density change?

3 A. So, this is almost the same time frame under
4 the assumption that the same number of masks -- masks
5 are required.

6 Q. How about going from a change from an EDO to an
7 SDRAM type DRAM?

8 A. So, this is again the same time frame, six
9 weeks.

10 Q. And from an SDRAM to a DDR SDRAM?

11 A. It is the same.

12 Q. Six weeks?

13 A. Six weeks, yeah.

14 Q. Thank you.

15 All right, we're now up to number 6, which is
16 first run wafer fab on your list. Can you describe to
17 me what you mean by a first run wafer fab?

18 A. Once you have the chip on a piece of paper, you
19 have then to verify this, that this is also working in
20 the real world, working on silicon, and in order to
21 verify this, you have to run the first silicon in the
22 wafer fab.

23 Q. And based on your experience at Infineon, is
24 preparation typically required before you can do that
25 first run?

1 A. So, based on my experience, a lot of
2 preparation work has to be done before you can run and
3 start the first silicon, the first wafer.

4 Q. And what preparation is typically required?

5 A. So, you have to -- for example, you have to
6 consider that you need a lot of different steps. You
7 have to prepare the equipments in order to -- you have
8 to say to the equipments that you have to do an etching
9 or deposition -- deposition process in the equipment.

10 Q. Did you -- excuse me, did you say deposition
11 or --

12 A. Yeah, deposit the layout.

13 Q. Oh, okay.

14 A. Sorry for this. And you have to expose the
15 resist in the photography equipment, for example, and
16 these steps have to be defined really well once. And
17 in addition to this, you have to be aware that there
18 are up to thousand different equipments and up to
19 thousand different steps necessary to define the whole
20 flow through the production facility. So, this has to
21 be set up and prepared.

22 Q. And so for a shrink, how long did that
23 preparation typically take?

24 A. So, to prepare all the run sets, from my
25 experience, it's roughly three months which are

1 necessary to do all the preparation work.

2 Q. And how many engineers would be required to do
3 that preparation?

4 A. So, from my experience, it's five people which
5 have to do all the preparation work there.

6 Q. Would the time period be different for a
7 density or a type change?

8 A. So, based on the assumption that there is no
9 additional development work to be done for the
10 technology or for the manufacturing process, this will
11 be the same time period, yes.

12 Q. Well, when you say additional development work,
13 what do you mean by that?

14 A. For example, if you implement a very new
15 manufacturing method, so this takes some time in order
16 to develop this.

17 Q. Okay. And would the manpower be the same level
18 as well for a shrink for a density or a type change?

19 A. So, the manpower for the pure preparation work
20 in order to set up all of the logistics and run sets
21 would be the same, in the range of three months.

22 Q. Three months -- I was asking the number of
23 people --

24 A. It's five people, sorry, it's five people.

25 Q. Five people, all right.

1 So, when this preparation was complete, would
2 you then go on and actually do the first run?

3 A. Yes.

4 Q. And based on your experience at Infineon, how
5 long would it typically take to do a first run for a
6 shrink?

7 A. So, the time for the wafer fab is roughly six
8 weeks for a shrink.

9 Q. And how many engineers would be involved in
10 that process?

11 A. So, for doing the first run, you need some
12 people which take care of the first run, and this would
13 be five people.

14 Q. And going back to time periods, would the time
15 period be any different for doing a run for a density
16 change or a type change?

17 A. So, it would be the same time frame, also six
18 weeks.

19 Q. And would the manpower be any different?

20 A. So, the manpower would be the same, five people
21 requested for this.

22 Q. Okay. And I think then the next step on your
23 list here is testing first silicon, wafer probing. Can
24 you tell me what that refers to?

25 A. So, once you have your first silicon coming out

1 from the wafer fab, you have to make sure that the
2 chips which are on the wafer are working properly or
3 not.

4 Q. So, do you -- based on your experience at
5 Infineon, is preparation generally needed before you
6 can go ahead and do that testing?

7 A. Sure, you have to do quite some preparation
8 work. You have to prepare the test programs. You have
9 to prepare also the programs for the redundancy
10 algorithm. You have to prepare also your setup for the
11 laser cutters, and you also have to set up your test
12 programs for the test structures which are also on the
13 wafer.

14 Q. And how long does this preparation typically
15 take, to do the preparation for the testing of the
16 first silicon for a shrink?

17 A. So, from my experience, it takes you three
18 months for changing and adjusting the test programs
19 which are required for testing of the first silicon.

20 Q. And how many engineers would be involved in
21 that process?

22 A. So, for this it would be -- from my experience,
23 it's in between five -- it's five people.

24 Q. How about to prepare to do testing for a
25 density change, how long would that typically take?

1 A. So, the preparation work for a density change
2 is more work compared to the work to be done on a
3 shrink. So, for a density change, you will need six
4 months from my experience and more than that in order
5 to do all the preparation work.

6 Q. Why is there more work involved in doing that
7 kind of preparation?

8 A. So, for example, an increase in density, when
9 you have to go from 16 to 64 megabits, you have to make
10 sure that your testing equipment is capable of doing
11 the additional work, four times as many tests compared
12 to the previous tests, and it's also very likely that
13 you have a change in the architecture which also
14 affects the structure of the test programs.

15 Q. And how many engineers would be involved in
16 doing the preparation for that -- for testing for
17 density?

18 A. Increase in the density is in the range of 10
19 to 20 people.

20 Q. Going from EDO to SDRAM, how many -- how long
21 would the preparation take to make that move, to
22 prepare for the testing of the first run?

23 A. So, the preparation work for going from EDO to
24 synchronous was the same range as changing the density,
25 so the time frame, six months plus.

1 Q. And how many people would be involved in that
2 project?

3 A. For EDO to SDRAM, a rough estimate -- rough
4 recollection of my memory, in the range of ten people.

5 Q. And from SDRAM to DDR SDRAM?

6 A. So, as far as I remember, it was a little bit
7 more than ten people, but almost the same time frame.

8 Q. The same, six months?

9 A. Six months plus.

10 Q. So, when the preparation is completed, then do
11 you then go on and do the testing and wafer probe
12 itself?

13 A. When you have done all the preparation work,
14 you also need your probe cards. Besides the test
15 program, you also need a means to contact your wafer,
16 and this is done by wafer probe cards, and this also
17 has to be prepared.

18 Q. And is that prepared at Infineon?

19 A. No, we usually buy this from outside.

20 Q. Okay. So, let's talk about the actual doing of
21 the testing now as opposed to preparing for the
22 testing.

23 How long, based on your experience, did the
24 actual testing and wafer probe typically take for a
25 shrink?

1 A. So, for a shrink, it's in the range of two
2 weeks.

3 Q. And how many engineers would be involved in
4 that?

5 A. So, for doing this work, it's between two and
6 five people.

7 Q. And for a density change, how long would that
8 testing and wafer probe take for that?

9 A. So, again, it's more effort. It's four weeks
10 time which is needed for doing the density increase for
11 the first probe.

12 Q. And the number of people?

13 A. The number of people is between two and five
14 people.

15 Q. And going from EDO to SDRAM, how long would
16 that testing and wafer probe take?

17 A. Yeah, the testing for the first run was in the
18 range of four weeks, and the number of people is in
19 between two and five people.

20 Q. And from SDRAM to DDR SDRAM?

21 A. It's almost the same time frame. It's also
22 four weeks and two to five people.

23 Q. Now, number 8 on your list is assembly. Can
24 you tell me what you mean by assembly?

25 A. So, once you have your silicon, for example,

1 divided and diced, you have to provide some protective
2 layer, and this is the assembly process. There the
3 silicon is covered by a mold compound in order to
4 protect the silicon.

5 Q. And is preparation required before you can go
6 ahead and do assembly?

7 A. Again, you need a lot of preparation work,
8 which is similar to the preparation work that has to be
9 done in the wafer fab.

10 Q. Can you give me some more detail on the type of
11 preparation you're talking about?

12 A. For example, you have to set up all the run
13 sets for the equipments. One example, the die bonder
14 has to be capable to take up the wafer map, which is
15 something like a map, it will indicate where the good
16 and the bad chips are located on the wafer, and we only
17 want to pick the good chips from the wafer which have
18 to be assembled. That's one job we have to do.

19 Secondly, you have to provide the correct lead
20 frame for the corresponding chip. You also have to
21 make sure that all the other tooling which is necessary
22 and required for the whole assembly process is in place
23 when you are going to run the assembly.

24 Q. And how long would that take -- typically take,
25 that preparation for a shrink?

1 A. It depends on the items you have to change.
2 So, for example, the preparation work for getting a new
3 lead frame is at least three months.

4 Q. And how many engineers would be needed during
5 that process?

6 A. The process for the preparation work, there
7 will be, for existing packages, five people necessary
8 to do this.

9 Q. Now, you said existing packages. What do you
10 mean by that?

11 A. This means that you can take a package which is
12 already qualified and available in production.

13 Q. As opposed to a nonqualified package?

14 A. For example, let's go back a couple of years.
15 There, the TSOP package was the standard package, was
16 the main one package. So, if we took one of these
17 packages without changing the dimension and the number
18 of pins of this package, the effort to get the new lead
19 frame was in the range of five people and three months.

20 But if you are talking today, maybe we see a
21 switch to BGA packages, so in order to have this
22 package in production, you have to do some R&D work
23 before, which might take quite some -- which might take
24 a long time.

25 Q. Can you give me an idea of what you mean by a

1 "long time"?

2 A. Yeah, when I remember back to my work with the
3 four megabits, there was a transition from the SOJ
4 package to a TSOP package, and to get the first TSOP
5 package up and running in production, it took a couple
6 of years.

7 Q. And how many people were working on that
8 project?

9 A. At that time, the whole back-end department,
10 the department which was responsible for development of
11 new packages, was engaged in doing this.

12 Q. The whole department?

13 A. The whole department, yes.

14 Q. Can you give me an idea of how many people that
15 would be?

16 A. I don't know exactly, between 20 and 30 people
17 doing this.

18 Q. Okay. The preparation for assembly for a
19 density change, a change in density, how long would
20 that typically take?

21 A. Yeah, based on the assumption that you can take
22 an existing package, it's the same amount of time.
23 It's three months preparation work, and number of
24 people for doing this is five, for the preparation
25 work, for a density change.

1 Q. And let's say a new package was required.

2 A. So, if a new package is required, this can take
3 up to couple of years.

4 Q. Okay. And how about -- would the numbers, the
5 time periods or the people be any different for a
6 change in the type of DRAM than for density?

7 A. So, again, it's the same basic premise or basic
8 assumption. If you have an existing package, the
9 preparation work and number of people required is the
10 same as doing a shrink. If you have to switch to a new
11 package, so you have to do a lot of development work
12 there.

13 Q. Okay. Now, once the preparation is finished
14 and you go ahead to do the assembly, how long does it
15 generally take to do the assembly for a shrink?

16 A. So, time required for this is in the range of
17 two to three weeks for doing this.

18 Q. And how many personnel would be required?

19 A. For -- in between two and five people.

20 Q. And would the time required be any different if
21 you were doing a density change or a type change?

22 A. So, based on the assumption that you can take
23 an existing package, this will be the same time frame.

24 Q. Meaning two to three weeks?

25 A. Two to three weeks, yes.

1 Q. And if you had to go to a different type of
2 package?

3 A. If you can use the same -- different type of
4 package?

5 Q. Yes.

6 A. This can take -- there are almost no limits.
7 Much, much longer. Maybe twice the time.

8 Q. All right. And the manpower required, would
9 that be typically the same for a density change or type
10 change as for a shrink?

11 A. It's very likely that problems are coming up
12 with a new package, and then the number of head count
13 required for doing this is also more or less unlimited.

14 Q. Okay. The next on your list is test and
15 burn-in. Can you describe what you mean by test and
16 burn-in?

17 A. Yeah, I would like to refer to burn-in first,
18 simply because the next step -- the next big step after
19 assembly is doing the burn-in of the devices, and you
20 have to set up all your printing systems and printing
21 programs, where you stress the devices with high
22 temperatures and usually also higher voltages.

23 Q. High voltages?

24 A. Voltages, yeah.

25 Q. Okay.

1 A. For a certain amount of time.

2 Q. All right. And after the burn-in, what's the
3 testing involve?

4 A. So, it's -- after the burn-in, you also have to
5 do the testing. Usually you do a testing at high
6 temperatures, and at that time you also are doing the
7 speed sort very likely with the devices, and in
8 addition to this, you also do a testing at low
9 temperatures, for example, room temperature in order to
10 check whether the part is working at all specified
11 temperatures and specified voltages, so it's different
12 timings and timing sets.

13 Q. And is preparation required before you can do
14 the burn-in and the testing?

15 A. Yes, again, you need a lot of preparation work.
16 For burn-in, you have to provide all the programs for
17 the burn-in systems, which are equivalent to test
18 programs. You have to provide all the tooling for the
19 burn-in systems. You have to make sure that you
20 provide the burn-in boards, the appropriate sockets,
21 and you have to make sure that the burn-in systems are
22 up and running.

23 And for testing, you have to make sure that the
24 test programs are available and in place, and you have
25 to make sure that also the items which are included

1 with the socket is also available for your test
2 equipment.

3 Q. So, how long does it typically take based on
4 your experience to do the preparation, test and burn-in
5 for a shrink?

6 A. So, for a shrink, the preparation work will
7 take three months.

8 Q. And how many engineers would be required to
9 work on that?

10 A. So, from my experience, this will be five
11 people.

12 Q. Would there be any difference in the time
13 period it would take to prepare for a test and burn-in
14 if you were doing a density change or a type change?

15 A. So, it is very likely that you need more time
16 for doing the preparation work here, so for writing the
17 test programs, you will end up with six months plus for
18 the test programs.

19 Q. That's for a density --

20 A. Density increase, yes.

21 Q. And a type change?

22 A. And the change of type, it's again the same
23 time frame, six -- did I say six weeks or six months?

24 Q. Six months you --

25 A. Six months, yes, six months.

1 Q. And the number of personnel that would be
2 required to do the work on -- for a density --
3 preparation for a density or a type change?

4 A. So, from my experience, this is in the range of
5 10 to 20 people.

6 Q. That's for density and type change?

7 A. The type change, and the type change is very
8 likely to need even more resources, more head count,
9 because they very often have to change additional
10 topics in order to accomplish the test programs.

11 Q. Okay. So, when you actually go ahead and do
12 the test and burn-in, is there a typical time period it
13 takes to go through that process for a shrink?

14 A. So, assembly, test and burn-in will be in the
15 range of three to four weeks.

16 Q. And how many engineers would be required to
17 work on that?

18 A. For doing the real work there, it's between two
19 and five people.

20 Q. And for doing a density change, what would the
21 time period be for that?

22 A. Yeah, based on the assumption that they have an
23 existing package, it's again three to four weeks time
24 required for doing this and two to five people.

25 Q. And would it be any different for a type

1 change?

2 A. Unless you have any additional problems, this
3 would be the same time frame.

4 Q. Three to --

5 A. Three to four weeks and two to five people.

6 Q. Okay. Next on your list is assemble and test
7 modules. Can you describe what you mean by that?

8 A. So, after finishing with the last step, you
9 have loose parts, you have single memory devices which
10 then now have to be assembled on small printed circuit
11 boards. You know them by, for example, memory
12 expansions which are needed in your PC, in your
13 personal computer. So, this is done in the assembly,
14 the testing of the modules.

15 Q. Okay. And based on your experience at
16 Infineon, is preparation generally required before you
17 can go ahead and assemble and test the modules?

18 A. So, you have to make sure that your PCBs, your
19 printed circuit boards, are available and in place, so
20 usually you buy those from outside. And you also have
21 to make sure that all of the setup for the pick and
22 place machines is available, and you have to make sure
23 that also your test programs for the module tests are
24 available.

25 Q. And for a shrink, typically how long would that

1 take?

2 A. So, for a shrink, this will take in the range
3 of two weeks for doing this.

4 Q. Would the time period be any different for a
5 density or a type change?

6 A. So, when you are doing a density or type
7 change, this is more effort to do, and therefore you
8 need roughly four weeks.

9 Q. And would this be being done by Infineon
10 personnel or would it be being done by an outside
11 company?

12 A. So, this depends on the product. So, for some
13 types, we have the capabilities in-house, and for some
14 types, we have to buy it out-house.

15 Q. Can you give me an example of the type you can
16 do in-house?

17 A. So, standard memory modules, standard DIM
18 modules, for example, can be assembled in Richmond,
19 Virginia, because at this location we also have
20 back-end capabilities, back-end volumes for loose part
21 assembly, loose part testing and also for memory module
22 assembly and module testing.

23 Q. And so can you tell me then in that instance
24 when you're doing it in-house how many engineers would
25 be involved in that process for a shrink?

1 A. So, for doing this, two to five people are
2 needed to do the assembly and testing of the modules.

3 Q. And would that be -- that's for a shrink?

4 A. This is for a shrink, yes.

5 Q. How about for a density change?

6 A. So, when you are doing a density change, the
7 number of people and time frame required is almost the
8 same, so it's two to five people, and for density, the
9 time would be a little bit more. It's four weeks.

10 Q. Okay. And if you were changing the type, for
11 instance, when you were introducing SDRAM or when you
12 were testing SDRAM, how many people would be required?

13 A. So, for doing a type change, it's two to five
14 people, and the time frame for doing this, it's four
15 weeks.

16 Q. Okay. Okay, so after you've done the
17 preparation and you go ahead and do the assembly and
18 the testing of the modules, how long does the assembly
19 and testing of the modules take typically for a shrink?

20 A. So, for a shrink, it's two weeks.

21 Q. Okay. And how many people?

22 A. It's two to five people.

23 Q. I want to make sure we are clear or you were
24 clear on my questions before. I was asking you before
25 about preparing to actually go ahead and do the

1 assembly and testing. Were you understanding me to be
2 talking about that?

3 A. I'm sorry, there might be a mismatch.

4 Q. Sorry, I thought that might be the case, yeah.

5 For the figures I was talking about before, I
6 was asking how long it takes to actually get ready to
7 do the assembly, not to actually do the assembly
8 itself.

9 A. Well, the preparation work for doing the
10 assembly --

11 Q. The preparation work then, yes, sorry.

12 A. -- the preparation work is roughly three
13 months.

14 Q. That's for a shrink?

15 A. For a shrink, yes.

16 Q. And is that different for a density change?

17 A. For a density change, based on the assumption
18 you use existing packages, it's the same time required.

19 Q. Okay. And for a change in type, for example,
20 introducing an SDRAM?

21 A. That's the same, the same time, three months
22 preparation.

23 Q. And the numbers you gave me before for the
24 different -- for doing the three types were two to five
25 engineers. Would that number then be different,

1 talking about preparation?

2 A. No, preparation, this is okay.

3 Q. It's the same, it would be two to five?

4 A. Yeah.

5 Q. All right. So, now, let's get back on course
6 to actually doing the assembly and testing itself.

7 A shrink, how long would it typically take to
8 actually do the assembly and testing of a module?

9 A. For a shrink, the assembly and testing is two
10 weeks.

11 Q. Okay. And manpower required?

12 A. It's two to five people.

13 Q. And for a density change?

14 A. For doing a density change, the time required
15 for assembly and testing, it's four weeks.

16 Q. And how many people?

17 A. It's two to five people.

18 Q. And for a type change, for instance, going to
19 an SDRAM?

20 A. For change in type, the time required for
21 assembly and testing of modules is four weeks.

22 Q. And the manpower required?

23 A. The manpower is two to five people.

24 Q. Okay. Next on your list is internal
25 qualification. Can you tell me what you mean by that?

1 A. So, once you have a functional part -- parts
2 coming out from the wafer fab, after this you have to
3 run a lot of different tests and qualification
4 procedures in order to prove to the customer that every
5 change we have made is working properly. So, it's
6 really a whole bunch of tests and you need quite a
7 number of devices in order to run this qualification.
8 You have quite a lot of tests, destroy the parts, see
9 the limits where the part is breaking, and you also
10 have other parts which are not destructive.

11 Q. And let me ask you now about -- try to be clear
12 on this now, about the preparation to get ready to do
13 that internal qualification. Based on your experience
14 at Infineon, is preparation actually generally required
15 before you can go ahead and do that internal
16 qualification?

17 A. Sure, you need quite a lot of internal
18 preparation work. You have to set up all of the
19 qualification equipments in order to do all the tests.
20 You have to define the number of required tests. You
21 have to do all the logistics work. And -- yes, you
22 have to make sure that you have the parts which are
23 necessary to be tested.

24 Q. And is there a time that it would typically
25 take to do all that preparation for internal

1 qualification for a shrink?

2 A. The time required for preparation for doing a
3 shrink is in the range of three months.

4 Q. And manpower required to do that preparation?

5 A. So, preparation work there is five people.

6 Q. And in preparing to -- for the internal
7 qualification for a density change, how long would that
8 typically take?

9 A. So, preparation work for a density change will
10 be in the same ballpark. It's also three months
11 preparation for five people.

12 Q. And would it be any different for a type, a new
13 type?

14 A. As long as you don't need new test equipment
15 for this, it will be the same effort. It will be three
16 months preparation work with five people.

17 Q. What happens if you do need new testing
18 equipment?

19 A. If you need new test equipment, you have to buy
20 this, and usually you have a certain lead time in order
21 to get the equipment. So, and this can vary from short
22 times, like three months lead time, up to -- I don't
23 know exactly, nine months, one year, which I
24 experienced once.

25 Q. Okay. And once you've actually completed your

1 preparation to do the internal qualification, how long
2 does it, in fact, take to do the internal qualification
3 for a shrink?

4 A. So, from my experience, the qualification work
5 is in the range of three months to be done there.

6 Q. And the number of engineers involved in that?

7 A. Number of engineers which are necessary there,
8 it's five people.

9 Q. How about for a density change?

10 A. So, for a density change, under the assumption
11 that you don't need new packages and the package is
12 already qualified, this again will be the same time
13 frame. It's three months and five people.

14 Q. Would the time period be any different to do
15 internal qualification for a type -- for a new type?

16 A. So, if you are going for a new type without
17 changing the package, this will be the same effort,
18 which means three months and five people, but
19 additional steps and reiterations are very likely if
20 you are going to change the type of DRAM.

21 Q. Can you give me a little more detail on that?
22 Why would that be?

23 A. In my experience, when we went from fast page
24 mode to EDO devices, it took us a long time to get this
25 part up and running, and we had a lot of work to be

1 redone during the design phase and also during the
2 qualification time and totally took from my experience
3 two years at least in order to get the new type up and
4 running, and this was valid for EDO devices, this is
5 valid for synchronous devices, and from my
6 understanding and knowledge, also for other devices.

7 Q. You were talking about two years and we were
8 talking about internal qualification. You said it
9 takes two years just to do the internal qualification?

10 A. No, not the internal qualification, the whole
11 process to get the parts up and running.

12 Q. All right.

13 MR. PERRY: Your Honor, if I could -- I could
14 do this in cross, but the whole process, two years, is
15 that the first 11 steps for that? I can save that for
16 cross, but --

17 JUDGE McGUIRE: Can you clarify that, Mr. Catt?

18 BY MR. CATT:

19 Q. When you were talking about to go through the
20 whole process, can you tell me, looking at your chart
21 here, what steps you were including in that? Were you
22 talking about going from step 1 all the way through to
23 step 11?

24 A. So, when I -- as under -- from my knowledge, we
25 had to do a couple of redesigns for going from one type

1 to the next type, and which means you have to go from
2 step 1 to 12, and you have to do some loops in between.
3 You have to redo some steps in between. This takes
4 roughly more than 24 months.

5 Q. To do each step --

6 A. Which means -- which means you have to do, for
7 example, one step or couple of steps twice or three
8 times.

9 Q. Okay. Finally -- not finally, but 12 --

10 JUDGE McGUIRE: All right, let me interject
11 here just for my clarification now. Does that answer
12 your question, Mr. Perry, because I'm a little unclear
13 myself.

14 MR. PERRY: It didn't, but I was going to try
15 to --

16 JUDGE McGUIRE: It's not that I'm just trying
17 to answer your question. I'm trying to answer it for
18 myself. Is the testimony here that it takes an average
19 two years to go through these first steps, or -- I was
20 a little unsure, because you said you have to repeat
21 certain steps, and depending on --

22 THE WITNESS: Yeah.

23 JUDGE McGUIRE: Maybe if you could clarify that
24 also, sir, it would certainly help the Court.

25 MR. CATT: I think, Your Honor, before he does

1 that, I should say that one thing we are going to do is
2 ask him to actually go -- to try to summarize the full
3 time period, and he is going to go --

4 JUDGE MCGUIRE: Okay, well, if you want to do
5 it then, that's fine with me. I just want to address
6 that point for my edification as well so that I
7 understand his overall testimony. So, I'll go ahead
8 and have you proceed, and then if I still have
9 questions, I'll interject at that time.

10 MR. CATT: Yes, I understand, and there's lots
11 of different time periods we've been talking about, and
12 at the end I'm going to hopefully get him to clarify
13 that.

14 JUDGE MCGUIRE: Okay, all right.

15 Can you wait for that, Mr. Perry?

16 MR. PERRY: Yes, Your Honor, thank you.

17 BY MR. CATT:

18 Q. The next step we were starting to talk about
19 was customer qualification. Can you describe to me
20 what you mean by customer qualification?

21 A. So, once you have done all your internal
22 qualification and you have some papers where you can
23 prove that the change is working, then you can give
24 samples to the customer where he is to make his
25 qualification in his application.

1 Q. Okay. And how long does it typically take for
2 a customer to do that qualification for a shrink?

3 A. So, from my experience, this takes three months
4 to do the customer qualification.

5 Q. Would that be a different time period for a
6 density, a new density?

7 A. So, for density increase, from my experience,
8 it's three months plus possibly.

9 Q. And for a change in the type?

10 A. So, if you change the type, the time required
11 for customer qualification is, again, three months
12 plus. So, three months would mean a minimum time
13 required to do the customer qualification.

14 Q. Okay. And then finally, you have on the list
15 number 13, ramp to production. I think you have talked
16 about ramp-up before, but can you just tell me what you
17 mean by that as you put it down here in your list?

18 A. So, once you have a qualified part which is
19 acceptable to customer, then you have to make sure that
20 you can ramp this part also in your production
21 facility, so you have to convert all the toolings and
22 also possibly some kind of equipments that you can run
23 and ramp up to 100 percent of your production volume.

24 So, this takes somewhere in between four to six
25 quarters, which is one to one and a half years, until

1 you have fully converted all your production facilities
2 to run the new -- the new part.

3 Q. And would that be the same for a shrink, a
4 density and a type change?

5 A. This is more or less the same for the three
6 different types, yes.

7 Q. Okay. All right, now, why don't we try then to
8 see if we can summarize what we've been through and
9 actually get time periods that make sense. We have a
10 board here. Would it make sense for you to draw it on
11 the board, would that be helpful?

12 A. This, I can do it, yes.

13 MR. CATT: Would that be all right, Your Honor?

14 JUDGE McGUIRE: That's fine.

15 MR. CATT: Hopefully we have a pen.

16 MR. PERRY: There's one there.

17 BY MR. CATT:

18 Q. If we could start then with a shrink, and if
19 you could go through the process basically taking us
20 through -- 1 through -- you know, step 1 through the
21 end of 13, sort of give us the time periods.

22 A. Well, let's first talk about doing a shrink, so
23 I will summarize the total time required to do this in
24 three major blocks. So, one block is doing the design
25 work.

1 Q. And if you could sort -- when you are writing
2 that down, if you could reference the numbers on the
3 list here, I think that would be helpful.

4 A. So, this is step 1 to 4. Then the next step is
5 doing the silicon, running the silicon, plus assembly,
6 plus the tests, then doing the qualification. And last
7 but not least, doing the ramp-up.

8 Q. And so can you write the steps downs underneath
9 each of those that --

10 A. So, for design it's initial design --

11 Q. You can just write down 1 to 4.

12 A. Yes, this is 1 to 4.

13 Q. And then for the next one, you could write the
14 steps that silicon and assembly includes.

15 A. Steps 1 to 4, so here we have silicon plus
16 assembly and test, so this is step number 5, assembly
17 and test modules, 5 to 10, and for the qualification,
18 that's the step of internal qualification of 11, and
19 step number 12, which is the customer qualification.
20 Then ramp-up is step number 13.

21 So, when we take a rough calculation out of
22 this for doing the design work from initial design,
23 simulation and layout, including verification, so this
24 is roughly six months plus for a shrink.

25 For the silicon and assembly and the tests,

1 it's again in the range of six months. So, for the
2 qualification, we have a time required of six months.
3 And for the ramp-up to full production, to 100 percent
4 production, so this is four to six quarters.

5 So, if we consider the time from step 1 until
6 step 12, so this is 18 months, from here to there. So,
7 if we are doing --

8 JUDGE McGUIRE: Okay, so it's 18 months on
9 average from I guess step 1 to step 12. Is that
10 correct?

11 THE WITNESS: Right.

12 JUDGE McGUIRE: Okay.

13 THE WITNESS: So, if we are doing a density
14 increase, we can have the same application of the
15 different steps. So, design work is in here. For
16 doing the silicon run and all the assembly and the
17 test, it's a little bit longer than compared to the
18 shrink. So, for doing the qualification -- so, I'll
19 write down the figures.

20 So, design work in this case is in the range of
21 12 months for steps 1 to 4. For silicon and test, it's
22 again in the same range, six months plus. And for the
23 qualification, it's again six months plus. So, for
24 ramp-up of the production, it's again the same time,
25 four to six quarters for doing this. So, this is 5 to

1 10, 11 to 12, then 13. So, if we count this from step
2 1 to step 12, so this time it's up to 24 months,
3 plus/minus a little bit.

4 So, if we are doing a change in type, the time
5 required for doing the design is something in between,
6 it's six to 12 months, for 1 to 4. For the silicon run
7 and the test, the qualification, plus the ramp-up.
8 This is 5 to 10, 11 to 12, 13. This is six months
9 plus, and this is six months.

10 So, we have very likely a lot of redesigns, we
11 have to go either through additional design loops,
12 additional testing loops, additional qualification
13 loops, so this time that's up to 24 months, plus in my
14 experience, when we moved from fast page mode to EDO or
15 from synchronous to double data rate or from EDO to
16 synchronous, it was almost more than the 24 months for
17 doing that type change, because we had some
18 iterations -- iteration loops here in between.

19 JUDGE McGUIRE: Now, do these -- let me
20 inquire. Do these time frames, are they cumulative,
21 you add all these up, or is this the overall for all
22 three of these phases? You know what I'm saying? You
23 said 18 months under shrink, 24 months under type and
24 density. Do all those add up or are they all embraced
25 within an overall period of 24 months?

1 THE WITNESS: So, for changing the type, it's
2 24 months plus, and maybe you start a design, think
3 it's going all right, then you go to running the
4 silicon, then you figure out --

5 JUDGE McGUIRE: That's the design, all right.

6 THE WITNESS: -- something is wrong, then you
7 go back to the design, start all over again.

8 JUDGE McGUIRE: So, the whole process on
9 average should take about 24 months, is that correct,
10 which we go back now to the question of opposing
11 counsel. He was unclear what the 24 months actually
12 included.

13 So, can you step in on this, Mr. Catt?

14 BY MR. CATT:

15 Q. For each of these, they are for a separate
16 product. Is that correct?

17 A. Separate product.

18 Q. So, you are not doing --

19 JUDGE McGUIRE: Oh, okay.

20 BY MR. CATT:

21 Q. -- a shrink and then a density on top of that?

22 JUDGE McGUIRE: Okay, I understand.

23 BY MR. CATT:

24 Q. And I believe I'm correct. Would you do a
25 shrink and a density on the same -- change on the same

1 product?

2 A. No, you wouldn't do this at the same time.

3 JUDGE McGUIRE: I understand, okay. That
4 answers my question.

5 BY MR. CATT:

6 Q. Okay. Now, those figures, we've talked about a
7 lot of months before, and some of the months we talked
8 about before, are they not -- the preparation, for
9 instance, are they included in those numbers you've
10 given there?

11 A. No, you can start some things in parallel. For
12 example, preparation work for running the first silicon
13 can start somewhere in here when you are doing the
14 design.

15 JUDGE McGUIRE: I understand.

16 THE WITNESS: Doing all the maintenance and
17 things like that. So, this can start in here.

18 JUDGE McGUIRE: So, there is some overlap?

19 THE WITNESS: Some overlap, yes.

20 JUDGE McGUIRE: Okay.

21 MR. CATT: I don't think I have any further
22 questions, Your Honor.

23 JUDGE McGUIRE: Then Mr. Perry, you had that
24 inquiry earlier. Do you want to just talk to that now
25 or -- in case you're not clear so we can finally get

1 this resolved?

2 MR. PERRY: I'm okay with it now, Your Honor.

3 JUDGE McGUIRE: Okay, I'm fine, too. So, let's
4 proceed.

5 MR. CATT: Can I propose a short break, Your
6 Honor, before we start cross?

7 JUDGE McGUIRE: Let's take a break for ten
8 minutes.

9 (A brief recess was taken.)

10 JUDGE McGUIRE: Mr. Catt, I understand that you
11 have concluded your examination of the witness?

12 MR. CATT: Yes, I have concluded my
13 examination. I would just like to ask that the chart
14 that has been drawn up be marked as DX-45.

15 JUDGE McGUIRE: So noted.

16 (DX Exhibit Number 45 was marked for
17 identification.)

18 JUDGE McGUIRE: At this time, then, we will
19 entertain the cross examination. Mr. Perry?

20 MR. PERRY: Thank you, Your Honor.

21 CROSS EXAMINATION

22 BY MR. PERRY:

23 Q. I'll be brief, just a few questions, Dr.
24 Reczek.

25 You talked about having overall responsibility

1 at Siemens for the one-megabit and the four-megabit
2 DRAMs. Do you remember that?

3 A. Yes, that's right, sir.

4 Q. And were those synchronous devices?

5 A. No, those were not -- those were nonsynchronous
6 devices.

7 Q. And you've never been involved in designing a
8 synchronous DRAM, correct?

9 A. No, I have never been involved directly in
10 designing synchronous device.

11 Q. And you had no role in designing Infineon's DDR
12 SDRAM device, correct?

13 A. I had no role as a designer in designing such
14 devices, but I was involved with the planning.

15 Q. And your current position in Austria, you've
16 held that since September 2001. Is that correct?

17 A. This is correct, yes.

18 Q. And that factory produces products for the
19 automotive industry, correct?

20 A. Mainly for the automotive industry, that's
21 correct, yes.

22 Q. Are any DRAMs produced in that factory?

23 A. There are no DRAMs produced there.

24 Q. Now, if we could bring up the DX-45, I guess it
25 is, please.

1 JUDGE McGUIRE: Forty-four?

2 MR. PERRY: Oh, I thought it was just described
3 as 45.

4 JUDGE McGUIRE: No, this is 45, the chart.

5 MR. PERRY: Oh, Your Honor, the piece of paper,
6 all right.

7 JUDGE McGUIRE: The sheet that he drew.

8 MR. PERRY: Thank you.

9 BY MR. PERRY:

10 Q. Referring now to DX-44, this is entitled Steps
11 to Implement a Design Change. You have that in front
12 of you?

13 A. No -- oh, this one?

14 Q. Right.

15 A. Yeah.

16 Q. Is it correct that Infineon has to go through
17 each one of these steps whenever it makes a change to a
18 DRAM? Correct?

19 A. Whenever it makes a design change, yes.

20 Q. And that process can be simple or it can be
21 complicated depending upon a lot of different factors,
22 right?

23 A. This is correct, yes.

24 Q. For example, when Infineon made a transition
25 from a 128-meg SDRAM device to a 256-meg SDRAM device,

1 that was a major change, correct?

2 A. As far as I remember, it was the other way
3 around. We first did the 256-meg, and after this we
4 went to the 128-meg.

5 Q. And that was a major change, correct?

6 A. To increase the density is a major change, yes.

7 Q. And certainly when Infineon transitioned from
8 SDRAM to DDR SDRAM, that was a major change, right?

9 A. This was also major change, yes.

10 Q. And that transition for Infineon from SDRAM to
11 DDR SDRAM occurred in the year 2000, correct?

12 A. I don't remember exactly the date of
13 transition.

14 Q. Well, you do remember that at about the time
15 you moved to your new job in Austria, Infineon was
16 ramping up production on DDR SDRAM. Isn't that right?

17 A. This is right. I don't -- I just don't
18 remember the exact year of this transition.

19 Q. And Infineon had to go through three major
20 redesigns for its DDR SDRAM device before it was able
21 to produce a device that showed acceptable customer
22 performance, correct?

23 A. This is correct, yes.

24 Q. And that meant that for each of those DDR
25 redesigns, Infineon had to start all over again at the

1 start of this chart, DX-44, and cover each step, right?

2 A. This is correct, yes.

3 Q. Now, I've heard the phrase "tapeout." Is there
4 someplace on this chart, DX-44, that corresponds to the
5 tapeout of a device?

6 A. So, this term was generated in former days
7 because the layout people handed the tape to the mask
8 shop, and this actually was called to be a tapeout.
9 So, this is in between step 4 and 5 as a deadline, for
10 example, in the schedule.

11 Q. Thank you.

12 Now, you've mentioned SDRAM and DDR SDRAM. Did
13 Infineon also design at some point in time an RDRAM, a
14 Rambus DRAM device?

15 A. Yes, Infineon also designed a Rambus device.

16 Q. And did Infineon successfully accomplish the
17 first 12 steps with respect to the RDRAM device?

18 A. So, could you please specify what you mean with
19 "successfully"?

20 Q. Did Infineon complete the first 12 steps that
21 are listed on DX-44 with respect to the RDRAM?

22 A. As far as I remember, yes.

23 Q. And --

24 A. We completed the steps 1 to 12.

25 Q. And did Infineon choose not to ramp the RDRAM

1 to production?

2 A. Could you please specify this question a little
3 bit more?

4 Q. Was there a decision made by Infineon at some
5 point -- to your personal knowledge, was there a
6 decision made by Infineon at some point not to ramp the
7 RDRAM to production?

8 A. As far as I remember, in our five-year plan, we
9 had some volume allocated to the Rambus part. I don't
10 know exactly how much this is -- this was.

11 Q. Did Infineon ramp the RDRAM to production?

12 A. Infineon had some production volume of the
13 Rambus part, yes.

14 Q. Now, you became aware at some point that Rambus
15 had asserted that Infineon's SDRAM and DDR SDRAM
16 devices infringed Rambus' patents, correct?

17 A. I'm sorry, could you repeat the question?

18 Q. Did you at some point learn that Rambus had
19 claimed that Infineon's SDRAM and DDR SDRAM devices
20 infringed Rambus patents?

21 A. Well, I'm not aware of this, because I didn't
22 know the claims or the patents of Rambus.

23 Q. Well, let me ask. Were you involved in the
24 decision by Infineon not to take a license from Rambus
25 for the Rambus patents?

1 A. I was not in this decision loop.

2 Q. So, do you have personal knowledge of why
3 Infineon chose not to take the license?

4 A. I have no personal knowledge about why Infineon
5 did not -- made any decision on taking a license or
6 not.

7 Q. Were you involved in Infineon's decision that
8 it would not redesign its memory devices to try to
9 avoid the Rambus patents?

10 A. No, I was not involved.

11 Q. So, do you have personal knowledge of what the
12 factors were that were considered by Infineon when it
13 made a decision not to try to redesign to avoid the
14 Rambus patents?

15 A. No, I don't know.

16 MR. PERRY: I have nothing further, Your Honor.

17 JUDGE McGUIRE: Thank you, Mr. Perry.

18 Mr. Catt, redirect?

19 MR. CATT: No further questions, Your Honor.

20 JUDGE McGUIRE: Okay, sir, thank you very much
21 for your testimony here today. You're excused from
22 this proceeding.

23 How does complaint counsel intend to proceed
24 throughout today? Did you --

25 MR. ROYALL: Your Honor, I -- we didn't know

1 how long this was going to take today, and we do not
2 have another witness today. We do have a witness in
3 the morning.

4 JUDGE McGUIRE: Mr. Perry?

5 MR. PERRY: Well, Your Honor, there is some
6 frustration on our side of the aisle with respect to
7 these dark afternoons. This was always designated as a
8 half day. My only point -- I understand scheduling of
9 witnesses, but my only point is they've had our
10 counter-designations to the depositions that they want
11 to read or show on most of the witnesses for over 30
12 days, and what we really don't want to see -- and this
13 is a personal matter -- is three weeks from now we sit
14 here for a week and watch transcripts.

15 JUDGE McGUIRE: Yes. Well, I don't want to see
16 that either, and I appreciate that complaint counsel
17 has issues getting testimony scheduled, but I don't
18 want to see a whole lot of open afternoons, because
19 that doesn't help this process. We all have an
20 obligation and certainly I am charged with seeing that
21 this hearing is expedited, and you know, today you
22 don't have anything, but in the future, I don't want to
23 see any afternoons that are dark, because you have had
24 time to at least introduce the deposition testimony,
25 and I understand there is quite a few items in that

1 regard that you intend to put on, so I would expect
2 complaint counsel in the future to be prepared to offer
3 that type of testimony in those hours that are
4 otherwise open so we can expedite this proceeding.

5 MR. ROYALL: We understand that, Your Honor,
6 and we appreciate that, and I can assure -- I'm not
7 personally involved, I don't know if anyone in the
8 courtroom is involved in the work that's going on with
9 the depositions, but I can assure you that we are
10 working our hardest to try to prepare those, to deal
11 with objections and to deal with other issues that have
12 been raised so we can fill any free time with the
13 depositions.

14 JUDGE MCGUIRE: Well, I think the Court has
15 made its impressions known, so I don't anticipate
16 having to comment on this again in the future in this
17 proceeding.

18 Having said that, can you tell me what's on tap
19 then for Friday?

20 MR. ROYALL: I believe that Mr. Peisl or Dr.
21 Peisl, I'm not sure which, is testifying tomorrow
22 morning.

23 JUDGE MCGUIRE: And how much time do you
24 anticipate his being on the stand?

25 MR. ROYALL: Do you know the answer to that?

1 MR. CATT: I have been slightly involved in
2 that. I do anticipate it's going to go longer than
3 this did this morning. I'm not certain that it is
4 actually going to go all day tomorrow, though. I
5 can -- I'll go back directly to see if I can get more
6 information and see what we can do about getting
7 deposition testimony prepared.

8 MR. PERRY: And we would anticipate examining
9 Mr. or Dr. Peisl for about the same amount of time that
10 they examine him, so I just don't know how much that
11 will be, because they don't know.

12 JUDGE McGUIRE: Okay. Well, you know, if we --
13 as a rule, if we adjourn at 3:30 or 4:00, then, you
14 know, that's -- I'm not going to complain about that,
15 but I don't want to adjourn at 1:30 and still have
16 another three or four hours that we could be hearing
17 some type of testimony, because as we know I think when
18 we first started out in this hearing, it was estimated
19 it would go nine weeks, and now we're -- I've been
20 advised it's going to go it looks like 12 weeks, so at
21 least through the end of July, as I've been advised,
22 and at some point we may be into August. So, obviously
23 we all have an interest in getting this thing resolved.

24 MR. PERRY: Your Honor, on this side of the
25 aisle, we have said August is a dirty word. We

1 really --

2 JUDGE McGUIRE: Okay, well, I'm glad to hear
3 that. I think it should be a dirty word. So, you
4 know, I hope everyone is clear now. And that's going
5 to apply to the other side as well when it comes time,
6 you know, for your case in chief.

7 So, having cautioned the parties on that, this
8 hearing is adjourned, and we'll convene in the morning
9 at 9:30 a.m.

10 MR. ROYALL: Thank you, Your Honor.

11 MR. CATT: Thank you, Your Honor.

12 MR. PERRY: Thank you.

13 (Whereupon, at 11:15 a.m., the hearing was
14 adjourned.)

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1 C E R T I F I C A T I O N O F R E P O R T E R

2 DOCKET NUMBER: 9302

3 CASE TITLE: RAMBUS, INC.

4 DATE: JUNE 5, 2003

5

6 I HEREBY CERTIFY that the transcript contained
7 herein is a full and accurate transcript of the notes
8 taken by me at the hearing on the above cause before
9 the FEDERAL TRADE COMMISSION to the best of my
10 knowledge and belief.

11

12 DATED: 6/5/03

13

14

15

16 SUSANNE BERGLING, RMR

17

18 C E R T I F I C A T I O N O F P R O O F R E A D E R

19

20 I HEREBY CERTIFY that I proofread the
21 transcript for accuracy in spelling, hyphenation,
22 punctuation and format.

23

24

25 DIANE QUADE

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