Costly Joint-Pain Injections Replaced By New \$2 Pill

New pill boosts the same lubricating joint fluid as expensive and painful injections - without using a needle. Users report dramatic relief from swelling, pain and stiffness without side effects and expense.

By Jack Isler, M.D.

Health News Syndicate Hearin vews symulcate HNS—A popular needle injection for people with joint pain is now available in an inexpensive nonprescription pill. The breaktarough cante when researchers discovered a researchers discovered a way to deliver the injected 'relief molecule" through the digestive system

Top US clinics have used these needle injections for years because they deliver powerful relief. Unfortunately, the shots are

Unfortunately, the shots are painful and expensive They also only work on the joint also any work on the joint also around for years because show the pill form also around for years because show the pill form also around for years because they work. Being able One example is a to get the same relief moleculer as the study the anazing injections may active ingredientin Synovia the study the anazing injections may active ingredientin Synovia the study the anazing injections may active ingredient Synovia the study the anazing injections may active ingredient Synovia the study the anazing injections may active ingredient Synovia the study the anazing injections may active ingredient Synovia the study the anazing injections may active ingredient Synovia the study the anazing injections may active ingredient Synovia the study the anazing injections may active ingredient Synovia the study the anazing injections may active ingredient Synovia the study the anazing injections may active ingredient Synovia the study the anazing injections may active ingredient Synovia the study the synone synone study the synone study the

greater liebbility and less swelling surver as the first stim their knees swelling and-free for the first time and insprove. The study also looked at anazingly, zero cases of severe swelling to anazingly, zero cases of severe swelling to the study also looked at anazingly, zero cases of severe swelling to the study also looked at anazingly, zero cases of severe swelling to the study also looked at anazingly, zero cases of severe swelling to the study also looked at a severe swelling to the study also looked at a severe swelling to the study also looked at a severe swelling to the study also looked at a severe swelling to the study also looked at a severe swelling to the study also looked at a severe swelling to the study also looked at a severe swelling to the study also looked at a severe swelling to the study also looked at a severe swelling to the study also looked at a severe swelling to severe swelling the NSAIDs people taking the study is the active or severe of the most severe of the severe synowia should be taken at the glint twee every description for a bit severe study also looked at a fake pill to gatients on either study also looked at a ling circle. The needle injection are sheen given to paramite severe and looker this study is the active or severe synowia should be taken at the severe syn

several years.

Doctors use the shots to boost a critical element of the joint called synovial fluid. This/lubricatingfluid is found between the carblage and bones of every joint.

and bones of every joint. According to the firmts head of R&D, Mike McNeill, Transarber, The problem working for years to find away to boost this flati rominastively. The problem in the joint to works, the insert of lot a procise spot in the joint to work, was the molecule used in the injections was too large to absorb into the bloodstream."

At less than 52 per day, early two very important pain-with their "110% money users like Steve Young are relief notes: lubrication back" guarantee. Impressed. He says, "Two and piving the cardiage the tried more plils than 1 can nutrients it needs to start count, without ary luck. "esproving." Approved By Irrees and hands havent left Leading Doctore



weiting Marie Laguna. This gives it the ability and less the source source source and source of the source source source source source and the source sourc

Cetting relief without injections has big for those who might think advantages. The most Synovia sounds too good obvious is avoiding being stuck by a large needle every week for 5 weeks. want to remove any risk

targe to absorb into the lubricating joint fluid by taking a pill delivers relief release of Synovia in to all your joints, not just (STATE). As such, the company is offering a smaller form is easily absorbed in Synovia works so well thourishes the cartilage, intestines! Now these when the set of the set of

vo your stomach and it nourishes the cartilage. With the next 48 hours. Intestines! McNeill says, This is within the next 48 hours. Now those who suffer vital because cartilage does Hotline has been set up for from joint pain can get relief not have blood vessels. The local readers to call This is without painful injections, fluid in the joint serves the only way to try Synovia At less than 52 per day early users like Steve Young are relief rolee.

discount approval code: SYN18. The company will injections do the rest.

Current supplies of Synovia are limited, and callers that don't get through to the order hotline within the next 48 hours may have to pay more and wait until more inventory is produced. This could take as long as



NO MORE NEEDLES: A popular needle injection pain-killer for joint pain is being replaced. The key molecule in these injections can now be delivered by taking a new low-cost pill called Synovia.



Case 1:19-cv-03423 Document 1-3 Filed 12/05/19 USDC Colorado Page 1 of 22 OPEN NOW if you want <u>fast, long-lasting,</u> <u>natural</u> relief from stiff, swollen, painful • Knees • Hips • Back • Neck • Shoulders • Fingers and Hands • Wrists • Joints

New \$1.33 Pill Replaces \$1,000 Joint Pain Injections?

New pill naturally delivers **"relief molecules"** and boosts the same lubricating joint fluid as injections...<u>without</u> needles!



"I cried just to walk because my knees hurt so bad. I called the doctor and asked how much shots

cost, and he said \$1,000. We lost our insurance so I tried your product. Thank you for blessing me with less pain...this is an answer to prayer." —*Chris H., Pennsylvania*

INSIDE: A remarkable discovery in natural medicine clinically proven to vanquish your pain by 95% without needles, drugs, surgery or side effects.



"Being able to get pain relief <u>without</u> needles, surgery or medications is remarkable.



I'd recommend this pill at the first sign of pain."

-Jack Isler, M.D., pioneer in natural medicine and author of 21 Broken Bones: A Guide to Understanding and Controlling Your Pain



A.S. Research FTC Production Confidential 000161 that de-activate your pain in a completely different way.

Most pain relievers give you temporary relief...simply mask pain...or trick your brain into thinking you have less pain. But they <u>don't</u> get to the root cause of your pain. And they can be costly... painful (think needles)...or have dangerous side effects that can rip up your stomach or wreck your joints.

That's not acceptable for my patients, my family or me.

So we've turned to Molecular Pain Relievers that work at the molecular level, deep within your joint cartilage and tissues.

As you'll see, MPRs restore your body's natural joint lubricating fluids and cartilage and relieve pain in a way that's far superior to anything I've found in natural or conventional medicine.

And which MPR is delivering the best relief?

It's the FIRST of this new class of painkillers... a pill called *Synovia* that's been a "life-restorer" for people all across America

Just imagine getting relief like this...

No more hip pain! At age 79, Gerald P. of Utah began to have pain in both of his hips 24 hours a day. After taking Synovia for one week, he felt an almost 50% reduction in pain. After one bottle, his pain was gone!

No more injections! George S. of Pennsylvania needed to see his doctor for knee injections. Now he gratefully writes, "I have noticed an improvement in my knee joints after using *Synovia* for only one month. My right knee is feeling much better <u>without</u> needing shots."

No more knee or finger pain! Betty I. of South Carolina had a swollen, cranky knee and fingers that crossed. After taking *Synovia*, she gratefully reports, "I can walk better, and my fingers feel so much better I'm playing the piano again."

How are results like these possible when other pain relief solutions have failed?

It's because *Synovia* attacks pain in a new and different way to give you the kind of relief most people only dream of.

As you'll see, its exclusive, superior ingredients include...

- >> A unique, patented, broadspectrum Kollagen—the only collagen clinically proven to reduce your pain by 95%, page 4
- >> A special natural lubricant that delivers "relief molecules" deep within your joints, yet without needles or injections, page 8
- >> And a marine marvel proven to be 800 times more potent than CoQ10 at quelling pain causing free radicals, page 14

...all yours in a one-a-day Synovia pill and now available to you <u>without</u> a prescription.

What kind of pain relief miracle can *Synovia* do for you? *Just turn the page*...

Individual results may vary. ^^The use of the National Institutes of Health and WebMD logos is not an endorsement of this product.

> A.S. Research FTC Production Confidential 000163

Case 1:19-cv-03423 Document 1-3 Filed 12/05/19 USDC Colorado Page 3 of 22 Abroad spectrum, paten collagen clinically prove Restores and rebuilds your joints at

f you want flexible, pain-free knees, hips, shoulders, back and joints, you must have healthy levels of *collagen*.

Collagen is the key molecule found throughout your body the "glue" that holds your joints together.

Collagen makes up 95% of your joint cartilage and forms a mesh to give your joints support and flexibility. The *more* collagen in your joints, the *less* likely you'll suffer serious joint pain.

The problem is,



as you age, collagen decreases dramatically—by as much as 80% between ages 20 and 80.

When collagen decreases, your joints become weaker and less elastic...your joint cartilage deteriorates...you may suffer bone-on-bone pain...your bones

Microscopic images prove it. See how your collagen



Young Collagen



W hy does pain seem to get worse with age?

One reason is the levels of collagen in your joints degrade—collagen you need to keep your cartilage healthy and your joints pain free.

Look at these images—and see how collagen thins and vanishes with age.

Great news! Boost your body's natural levels of full spectrum collagen and banish pain by 95% with Balanced Kollagen found in *Synovia*.

M.D.'s Advances in Pain Relief

Case 1:19-cv-03423 Document 1-3 Filed 12/05/19 USDC Colorado Page 4 of 22 ted Kollagen: The only n to reduce pain by 95%.

the molecular level to wipe out pain.

lose density...and your skin sags.

relief formulas.



"Collagen is a durable, glue-like substance that makes up one-third of body protein"

-National Institutes of Health

because it includes...

But the truth is, many types of collagen I've seen used to relieve pain are incomplete (missing key forms of collagen) or cheaply processed, using caustic chemicals that destroy the collagen and make it virtually useless to rebuild your cartilage and ease your pain.

But these are not shortcomings with Synovia, ...patented Balanced Kollagen that makes your joints virtually pain free

The first ingredient that makes Synovia so effective at ending your pain is...

...Balanced Kollagen, a patented, proprietary collagen (Continued on next page...)



For fastest ordering, call TOLL FREE 1-888-973-8076

that's the most powerful collagen I've ever found.

What makes Balanced Kollagen superior to typical collagen? Three things...

More pain relief than any other collagen — 95% less pain, clinically proven

I've known about collagen for decades, but I've never seen a collagen deliver pain relief like Balanced Kollagen.

In a landmark clinical study, people suffering from joint pain and cartilage injuries took 750 mg of Balanced Kollagen every day for 120 days.

The results? Stunning!

- >> After just 7 days, their joint flexibility increased nearly 30%!
- >> After 30 days, 85% of their pain was gone!

>> After 120 days, a full 95% of their pain had vanished!⁽¹⁾

Great news! Each pill of Synovia includes **750 mg of Balanced Kollagen**—the exact same dosage used in this study!

2) The most complete, full spectrum painrelieving collagens

Sadly, many typical collagens are incomplete, but Balanced Kollagen is "full spectrum," giving you the complete array of pain relieving collagens from Eggshell Membrane and Avian sources including...

 Collagen I: A form of collagen found in your connective tissue. Supports your bone matrix, and improves circulation and elasticity.

Collagen II: The major collagen in your joints. Banishes pain...builds new

(1) Morton, S., et al. The Mortec Scientific Group, Ontario Canada, August 30, 2013



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cartilage...keeps your joints lubricated and cushioned ... and prevents joint damage.

Collagen II includes glucosamine, chondroitin and hyaluronic acid for healthy, pain-free joints.

Collagen III: A form of collagen found in connective tissue. Supports your bone matrix, and improves circulation and elasticity.

Collagen V: A rare collagen needed for re-building and restoring your weakened or damaged joint cartilage.

Collagen X: A rare collagen (Continued on next page...)

Balanced Kollagen speeds relief to your joints



Typical Collagen Most collagens uncoil and lose their structure, actually causing more pain.



Balanced Kollagen

Its unique processing retains its 3D shape delivering its full painkilling power.

"Collagen augmentation improves the quality of cartilage repair after microfracture... and was superior to that after



microfracture alone."

-American Journal of Sports Medicine

Lawrence no longer needs his electric cart



or 76-year-old Lawrence M. of Ohio, going grocery shopping required quite an effort. Knee and leg troubles meant he had problems walking, so he needed an electric cart to get around. Not anymore!

He writes, "I started taking Synovia for about two weeks, and I've noticed my legs and knees are not as stiff. I've always used an electric cart at the grocery store, but today I was able to walk without the cart. Thank you." Individual results may vary.

For fastest ordering, call TOLL FREE 1-888-973-8076

that plays a vital role in bone mineralization—the first step in rebuilding your damaged cartilage. It also "preps" your joints to receive all the other pain-relieving power of the other collagens. Without it, all other collagen falls short.

3) A unique molecular processing that harnesses the full, pain relieving power of collagens Most collagens, due to commercial processing, uncoil and lose their 3-D structure. To immune cells, this type of



collagen is recognized as a "foreign invader." If this happens, your body's

T-cells launch an attack against the collagen actually *causing* more pain and inflammation!

	Balanced Kollagen	Your Collagen
Pain relief	Clinically proven 95% less pain	?
Types of collagen	Types I, II, III, V and X	?
Type of processing	Special processing retains full pain-relieving power	?
Source of collagen	Completely natural sources	?
Speed of pain relief	Within 7 days	?
Method of extraction	Gentle, pH neutral process	Caustic chemicals?
Verification	U.S. Patented	?

No more painful injections for Lisa

Lisa T., age 53, from North Carolina was at her wit's end. She suffered from disc issues and severe knee and back pain. Doctors told her she needed a double knee replacement.

She writes, "I've tried shots in my back and both knees....but they require taking time off work...they can be painful...and sometime don't work. Not to mention the obvious cost.



"Synovia is wonderful. It has worked to greatly lessen my pain and improve flexibility through my whole body. I can touch my toes again! With Synovia, I'm enjoying life again. Thank you so much!" Individual results may vary.

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But Balanced Kollagen's unique molecular processing allows it to retain its 3-D shape, so your body recognizes it as its own tissue—speeding pain relief to your joints.

Bottom line: No other collagen does what Balanced Kollagen can do: Works on the molecular level to banish your pain by 95%...lubricate your stiff joints... restore and rebuild your joint cartilage...and prevent further joint damage.

And that's why Balanced Kollagen is yours in *Synovia*.

But that's not all...(continued on page 10)

Pain relief so powerful, it's patented!

Balanced Kollagen is patented under U.S. Patent #8,344,10681. In the clinical study testing its pain relieving power, results were off the charts!

- Sreg saw such a decrease in pain, he no longer needs his walker!*
- >> Peter's knees improved so much, he cancelled his diagnostic arthroscopy!*
- >> Sue's pain lessened so dramatically, her quality of life improved by 60%!*

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>> Overall, people suffering from joint pain and cartilage injuries saw 85% of their pain gone in 30 days and 95% of their pain vanished in 120 days!

Featuring Balanced Kollagen, clinically proven to reduce your pain by 95%! Works for you, or it's FREE. See page 24 for special savings and FREE Gifts!

#Names were changed or added to ensure privacy.

NUMBER JOHN SOPPORT INCOM

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Restores your joints' lubricating fluid and reduces friction <u>without</u> injections

nother reason you're likely in pain is your joints start to dry out. This lack of lubrication leads to eroding cartilage... ...bone-on-bonerubbing...and excruciating pain.



Synovial fluid is the lubricating fluid found between your cartilage and bones. It bathes and lubricates *all* of your moving joints. The membrane-lined cavities of your

Knees creak when you bend? Shoulders crack when you lift your arm? Hips pop when you move too fast? Your joints are lacking lubrication, especially synovial fluid. cartilage are normally filled with synovial fluid. Together, your cartilage and generical fluid cushion your joints

synovial fluid cushion your joints like shock absorbers and keep your bones from rubbing together.

But without enough synovial

Your joints' built-in shock absorbers: Cartilage



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icant delivers powerful deep within your joints.

fluid, your joints are like a bonedry desert—and you feel the pain.

What's the best way to restore your synovial fluid?

A special molecule that holds up to <u>50 times</u> its weight in water!

The molecule is **hyaluronic acid**, the main component of your synovial fluid.

Hyaluronic acid is an amazing water-attracting molecule able to hold up to <u>50 times</u> its weight in water. This make it ideal for lubricating your joints.

Yet as you age, levels of hyaluronic acid in your body and your joints decrease, which leads to sagging skin and painful joints.

and synovial fluid



This is why, since the early 1990s, hyaluronic acid has been injected into joints to deliver "relief molecules" and boost synovial fluid.

But these shots are painful and expensive...only work on the joint treated....and only give temporary relief.

(Continued on next page ...)

Oral hyaluronic acid beats popular pain relief solution

n a clinical study, 70 patients with severe knee pain took oral hyaluronic acid or popular pain medication to see which one was better at reducing pain and swelling.

After just 30 days, more than 8 out of 10 people taking oral hyaluronic acid had NO swelling. However, only 2 out of 10 people taking the pain medication experienced reduced swelling.

And for severe swelling, ZERO cases were found in the hyaluronic acid group, meaning it was 100% effective at quelling severe swelling.

Compare that to 9 out of 10 people taking the pain medication who still had severe swelling.⁽²⁾

(2) Moller, I. et al. Clin Nutr Suppl 2009

For fastest ordering, call TOLL FREE 1-888-973-8076

That's why I'm excited to tell you about oral hyaluronic acid in a pill...

It's a special glucose form of hyaluronic acid that delivers the same injected "relief molecules" in a pill

When hyaluronic acid is injected with a needle, its molecules are large and only work in the targeted area.

But now, researchers have developed a special glucose form of hyaluronic acid that makes the molecules smaller,

so they're more easily absorbed by your digestive system.

Since this "micro" hyaluronic

acid enters your bloodstream through your digestive system, it speeds "relief molecules" to every joint in your body. And this is why every daily serving of *Synovia* is packed with **75 mg** of this special hyaluronic acid.

By taking *Synovia* every day, you'll...

1) **Boost** declining levels of synovial fluid

2) **Lubricate** your joints so they bend and flex painlessly

3) **Speed** "relief molecules" deep within your joints

Nutrition Journal

4) **Prevent** grinding and friction of joints

5) Feel relief all over

According to *Nutrition Journal*... **"Oral hyaluronic acid relieves knee pain,"** and more than a dozen clinical studies prove it!

Clinical studies conducted between 2008 and 2015 prove the pain relieving power of oral hyaluronic acid.

In a review of 13 studies, with subjects taking 80 to 630 mg a day of hyaluronic acid, results included...



 Significant improvement in knee pain and discomfort

 Significant improvement in stiffness

 Significant improvement in joint pain, muscle function and strength

The conclusion by researchers? Oral hyaluronic acid is "safe and effective for relieving knee pain."⁽³⁾

(3) Oe, M. et al Nutrition Journal, 2016

M.D.'s Advances in Pain Relief

By reducing pain 95%... lubricating your joints...and delivering "relief molecules" deep within your joints, *Synovia* has been proven to be powerfully effective at relieving pain.

Yet it does even more to end the suffering of pain, as you'll now see... Dear Pain-

Better knees, no doctor, no shots!

George S. of Pennsylvania was hurting due to severe pain in both knees. But now he reports, "I have noticed



an improvement in my knee joints after using *Synovia* for only one month. **My right knee is feeling much better** <u>without</u> needing to see my doctors for a shot."

Hyaluronic acid paves the "pot holes" in damaged joints

When your synovial fluid dries up, cartilage in your joints erodes—creating pot holes.

These rough patches make bending and flexing difficult, if not impossible—and painful.

But when you restore hyaluronic acid with *Synovia*, it's like repaving those pot holes. You rebuild cartilage and restore lubrication for easy moving, pain-free joints.



Oral hyaluronic acid was 100% effective at quelling severe swelling. —*Clinical Nutrition Supplements*

SYNOVIA

"Hyaluronic acid is a cushion and lubricant for your joints"— WebMD $_{\text{AA}}$

Florida golfer in heaven thanks to Synovia

Playing golf three times a week is sure to put a smile on 77-year-old Frank T.'s face. But knee problems were putting a kink in his golf game.

Frank recently had stem cell injections in both knees, but he didn't have the total flexibility he was looking for.

So he began to take Synovia. He happily reports, "Synovia has improved my mobility in the short time I've been taking it. I have recommended it to my friends...thank you for Synovia."

For fastest ordering, call TOLL FREE 1-888-973-8076

Delivers powerful "relief molecules" deep within your joints <u>without</u> injections!

Works for you, or it's FREE. See page 24 for special savings and FREE Gifts!

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Remarkable case studies with Synovia

No more bone-oninjections for Willi



or years, William B. of Tennessee, age 87, suffered from bone-on-bone ankle problems.

The pain was so bad, he had to get injections every two months.

But since taking *Synovia*, relief has been, in his words, "Absolutely wonderful! The pain and swelling had disappeared with no side effects. Thank you—I am back living normal again!"

>> Barbara's loving the relief for her back and knees!

Barbara B. of Salt Lake City knows what it's like to have a bad back. After all, her back was "killing" her for two years.

She took shots and tried everything doctors recommend to no avail.

But now she happily reports, "I've been taking *Synovia* for one and half months, and it's amazing. Now, I wake up every

morning <u>without a</u> <u>back ache</u>.

"I've also had my knees replaced and have no problems with my knees. I'd recommend *Synovia* to anybody in pain back pain, shoulder

M.D.'s Advances in Pain Relief



bone pain, no more am!

pain, any pains. I just re-ordered two bottles. Thank you very much."

>> From cortisone shots to almost zero pain!



Severe shoulder pain made life difficult for 61-year-old Pam S. of Ohio. She had three cortisone shots but only got temporary relief.

The pain got so bad, she could not lift her right arm above her head...sleep on her right side...or even lift up her grandchildren.

So she tried *Synovia*. After taking the first bottle, she reports, "What a difference *Synovia* has made in my life. My pain has improved to the point I hardly notice that I have it.

The product is awesome. I can lift my arm sleep on my side and lift my grandkids. Thank you *Synovia* for giving my life back!"

»> Knee replacement surgery postponed!

Joe D. of Pennsylvania, age 56, suffered from terrible pain in his right knee for the past 2-3 years.

The pain got so bad, he had seriously



had seriously considered knee replacement

surgery. He tried injections (which provided temporary relief), as well as therapy—with little or no benefit.

Then he tried *Synovia*. He writes, "To my pleasant surprise, *Synovia* has helped me noticeably. There are now days I don't even know I have knee pain. I'm thankful that the pain

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is so much less, surgery is not even a consideration." "Individual results may vary

Featuring Balanced Kollagen, clinically proven to reduce your pain by 95%! Works for you, or it's FREE. See page 24 for special savings and FREE Gifts!



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Tina says, "Watch me walk, fast, with no limpi



F. of Tennessee has been plagued with pain in her neck, back, hands and feet.

Pain in her ankles and feet meant she was limping...and had to walk very slowly.

Tina had tried many other pain relief products without much success. But then she tried *Synovia*...and what happened next was, in her own words, like "a miracle."

She reports, "Synovia is like an answer to prayer. I get around better. I can walk without limping. I feel so much better. *Synovia* has truly improved my life.

"I ask my friends and family, 'Do you notice something different about me?' That's right—watch me walk...I can walk fast with no limping. I am one happy person now. Thank you."



>> Shots gave Arthur only short-term relief!

Sometime ago, Arthur M. of Pennsylvania incurred severe pain in his left shoulder. At the orthopedic clinic, he got a shot but it only worked for three days.

Then he read about *Synovia*. He showed the article about it to a Nurse Practitioner who works at his retirement community and asked her if it was safe to take. She said, "Yes," so he gave *Synovia* a try.

Arthur gratefully says, "I

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have been taking *Synovia* for five weeks and the pain has been substantially reduced."

>> For John, this is "much easier than weekly injections!

John S. of Colorado had knee problems that got so bad, he needed weekly injections.

Then he read about *Synovia* and got excited to know it could work to relieve pain in all his joints. So he started taking it.

He reports, "I've been taking Synovia as directed, and in a very short time the problem with my right shoulder has disappeared and my right knee is feeling well enough that two flights of stairs are becoming



easy. Taking *Synovia* is much easier than once-a-week injections. I highly recommend this product."

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*Individual results may vary

Write your own success story—get pain relief without injections or side effects! Works for you, or it's FREE. See page 24 for special savings and FREE Gifts!

For fastest ordering, call TOLL FREE 1-888-973-8076

Marine marvel is 800 t CoQ10 at quelling pain

Besides depleted collagen and synovial fluid levels, another cause of pain is free radical damage.

Left

unchecked, free radicals can trigger

pain and inflammation in your body that can last for years.

As you know, to fight off free radicals you need antioxidants



▲ Your cells are under constant attack from dangerous free radicals.

that "defuse" free radicals at the molecular level and make them nontoxic.

But what you may not know is that most antioxidants

only squelch one type of free radical at a time—and if you're in pain, that's not good enough.

This is why Synovia includes a



James is back pla

James C. of California, in his late 50s, loves to play competitive tennis in the USTA circuit. But nagging pain in his knees and hips means he couldn't play tennis on consecutive days. So he tried icing his knees and OTC pain relievers without much success.

Then Synovia caught his eye and everything's better. He reports, "I've only been taking Synovia for two weeks and my knee and hip pain have gotten...better. I've already recommended Synovia to my wife, my doubles partners, and she's

M.D.'s Advances in Pain Relief

imes more potent than -causing free radicals

marine marvel that's been hailed as...

"Nature's strongest antioxidant"

What is this super antioxidant? It's Astaxanthin, a unique natural pigment primarily found in deep sea plants. Salmon and shellfish get their pinkish color from eating small organisms that eat astaxanthin-rich algae and

plankton.

Among antioxidants, astaxanthin stands alone because it can squelch many different kinds of free radicals at onceand works in every part of your body.

Plus, when I started looking into the research of how astaxanthin quells paincausing free radicals, I was stunned.

In one study conducted in

(Continued on page 23...)

ying tennis thanks to Synovia!

thrilled that I got it and is looking forward to enjoying relief from it, too."



>> "I cried just to walk because my knees hurt so bad. I called the doctor and asked how

much shots cost, and he said \$1,000. We lost our insurance so I tried your product. Thank you for blessing me

with less pain... Synovia is an answer to prayer." -Chris H., Pennsylvania

*Individual results may vary

Defuse pain-causing free radicals and reduce inflammation without injections or side effects! See page 24 for special savings and FREE Gifts!

For fastest ordering, call TOLL FREE 1-888-973-8076

Hidden problem corrodes your joints and triggers pain

et me tell you about a <u>hidden</u> cause of joint pain conventional solutions fail to address.

It's high acidity measured by a low pH. In fact, many chronic pain problems are linked to acid/alkaline imbalance.

What causes too much acid in the body? Primarily a diet of too much meat, eggs, dairy, white flour, coffee, soft drinks and artificial sweeteners.

When your body attempts to neutralize all that acid, it creates more free radicals which trigger pain and inflammation. Worse, high acidity corrodes your joints a

acidity corrodes your joints and cartilage.

Unless your pH is slightly alkaline, your body cannot repair or heal and itself. And that can lead to pain that just won't go away.

(5) Morton, S., et al. The Mortec Scientific Group, Ontario Canada, August 30, 2013



Great news! Balanced Kollagen found in *Synovia* is clinically proven to reduce acidity by 57%.

In a clinical study, Balanced Kollagen raised pH from 4.7 (acidic) to a pH of 7.38 (more alkaline).⁽⁵⁾

> No wonder why Balanced Kollagen helped people taking it reduce pain by 95%!

Find out more about why making your body

SPECIAL

REPORT!

The Odd German

Joint Pain Solution

That Led to 6,000

Success Stories

more alkaline and less acidic reduces pain in a Special Report: *The Odd German Joint Pain Solution That Led to 6,000 Success*

Stories, yours FREE when you order Synovia.

M.D.'s Advances in Pain Relief



(...continued from page 21)

Japan, astaxanthin was compared to other popular antioxidants eliminating singlet oxygen free radicals. The results? Remarkable!

Astaxanthin is...

- >> 6,000 times more potent than vitamin C
- >> 800 times more potent than CoQ10
- >> 550 times more potent than green tea catechins
- >> 75 times more potent than alpha lipoic acid⁽⁶⁾

What's more, *natural* astaxanthin was shown in a study at Creighton University School of Health Sciences to be more powerful at scavenging free radicals than *all* other antioxidants.

The proof? When it comes to stopping paincausing free radicals, astaxanthin is shown to be...

- >> 14X strongel than Vitamin E
- >> 54X stronger than Beta Carotene
- >> 18X stronger than Pycnogenol®

(6) Nishida, Y. et al. Carotenoid Science 2007
(7) Debasis Bagchi, PhD, Pharmacy Sciences, Creighton University School of Health, June 2001
(8) Park, J.S. et al, Nutrition & Metabolism, 2010
(9) Nir, Y. et al. Health Research and Studies Centers, Los Altos, CA Study Report, May 2002
(10) Spiller, G. et al. Health Research and Studies Centers, Los Altos, CA Study Report, Jan 2006
(11) Department of Exercise and Health Sciences, Faculty of Education, Yamaguchi University, Yamaguchi, Japan

>> 65X stronger than Vitamin C

>> 21X stronger than synthetic astaxanthin⁽⁷⁾

What about relieving your pain and inflammation? Very impressive!

Astaxanthin has also been proven to slash inflammation and pain.

In one study, subjects taking 2 mg of Astaxanthin a day for eight weeks saw lower levels of C-Reactive Protein—the key indicator of inflammation.⁽⁸⁾

In addition, Astaxanthin alone or as part of a combination of nutrients has been proven to...

Effectively relieve severe joint pain⁽⁹⁾

Relieve pain caused by Carpal Tunnel Syndrome⁽⁹⁾

 Alleviate pain and improve strength grip of tennis elbow⁽¹⁰⁾

✓ Help reduce muscular atrophy (weakness)⁽¹¹⁾

> This is why you'll be glad to know *Synovia* includes **4 mg of** *Astaxanthin* in each pill.

Yet the news is even better as you'll now see...

For fastest ordering, call TOLL FREE 1-888-973-8076

valued at \$188.80.

Plus, why not order Synovia today since you won't risk one cent thanks to...

A LARGE PRINT, No-Risk, No-Questions-Asked Money Back TRIPLE GUARANTEE

Thousands of painsuffering people have tried *Synovia*—and they love it! Best yet, you can now try it <u>without</u> risking one penny. *Synovia* works for you, or it's FREE.

In fact, your order is protected by not one but *three* Money-Back Guarantees including...

Money Back Guarantee No. 1: Synovia is the FIRST and BEST in a whole new class of painkillers called MPRs. Molecular Pain Relievers deactivate pain at the molecular levels and give you relief even when other pain relief solutions have failed. Synovia works for you, or your money back! Money Back Guarantee No. 2: Synovia includes nutrients clinically proven to reduce pain by 95%...restore your joints' natural lubricating fluid... and squelch pain-causing free radicals. Synovia works for you, or your money back!

Money Back Guarantee No. 3: Synovia will give you relief for your knees, hips, back, neck, hands, fingers, legs and joints without injections, medications or side effects. Synovia works for you, or your money back!

In fact, try out *Synovia* for a full 60 days. If during that time or at the end of that time, you're not thrilled by the relief you get with *Synovia*, just return the bottles opened or not—for a **FULL**, **100% REFUND** of every penny you paid. No questions asked. Plus, your FREE Gifts are yours to keep.

So don't suffer one more second. Order *Synovia* today!

Why does *Synovia* work when so many pain relieving "solutions" only work on a temporary basis or don't work at all?



M.D.'s Advances in Pain Relief



No "Black Box" warning needed! Get safe, natural pain relief.

One thing people taking Synovia really appreciate is it brings them blessed relief <u>safely</u>, <u>gently</u> and <u>naturally</u>—with zero worry about side effects.

Not so with conventional painkillers that are required to have a "Black Box" warning label on their boxes notifying users of potential side effects like bleeding or perforation of the stomach...extreme fatigue... dizziness...or constipation.

More serious side effects of conventional painkillers include difficulty breathing...rapid weight gain...muscle cramps...decreased hearing... or abdominal cramping.

Now, take Synovia with peace of mind you can get safe, safe pain relief!

As you've read, *Synovia* works differently, as the FIRST of a whole new class of painkillers called MPRs (for Molecular Pain Relievers).

Synovia is the <u>only</u> painrelieving formula I've found with nutrients clinically proven or shown to...

>> Reduce pain by 95%

- >> Reduce pain-causing acidity by 57%
- >> Deliver "relief molecules" deep within your joints
- >> Restore your body's natural lubricating fluids
- >> Restore and repair damaged joint cartilage
- >> Defuse pain-causing free radicals better than any other antioxidants

>> Relieve pain in your knees, hips, shoulders, back, neck and joints

Even better, as I noted, you can now try *Synovia* at 33% savings and <u>without</u> risking one cent. Ordering is easy. For fastest service, call **TOLL FREE 1-888-973-8076** anytime 24 hours a day, 7 days a week. Or return the RSVP Pain Relief Certificate in the postage-paid envelope to: AS Research, LLC, 384 Green Leaf Dr., Grovetown, Georgia 30813.

If you want to relieve, even end, your pain starting today, order *Synovia* now. Remember, *Synovia* works for you—or it's FREE!

Yours for better health, the natural way,

Jack Isler, M.D.

P.S. Don't forget. Your "Best Deal" of *Synovia* includes savings of 33%...three FREE Special Reports...and FREE shipping a total of \$188.80 in savings and FREE Gifts.

P.P.S. And you won't risk one cent thanks to A LARGE PRINT, No-Risk, No-Questions-Asked Money Back Triple Guarantee. So order today!

For fastest ordering, call TOLL FREE 1-888-973-8076

NSe 1:19-cy-03423 Docsmonther 4 20 Filed OPEN NOW if you want fast, long-lasting, natural relief from stiff, swollen, painful Knees • Hips • Back • Neck • Shoulders Fingers and Hands • Wrists • Joints

Clinically proven and patented. 95% pain relief so good, he gave away his walker!

clinical study was conducted in Ontario, Canada to test the effectiveness of the FIRST of a whole new class of painkillers which works in a completely different way to relieve your pain.

Fim Walk 2017

The results? Off the charts!

>> Greg saw such a decrease in pain, he no longer needs his walker!*

in Pain Relief

Overall, results for people suffering from joint pain and cartilage injuries were stunning:

- ✓ 85% of pain gone in 30 days!
- ✓ Nearly a 30% increase in flexibility in just 7 days!

✓ 95% of pain vanished in 120 days!

Now, this breakthrough is a key "active" ingredient in a new pill that helps banish your pain without needles, surgery or side effects.



"Being able to get pain relief without needles, surgery or medications is remarkable. I'd recommend this pill at the first sign of pain."

—Jack Isler, M.D, pioneer in natural medicine and author of 21 Broken Bones: A Guide to Understanding and Controlling Your Pain

Greg got so much relief, he no longer needs his walker!

FREE!

Exhibit C

Costly Joint-Pain Injections Replaced By New \$2 Pill

New pill boosts the same lubricating joint fluid as expensive and painful injections - without using a needle. Users report dramatic relief from swelling, pain and stiffness without side effects and expense.

A popular needle injection for people the first sign of discomfort." with joint pain is now available in an inexpensive nonprescription pill. The breakthrough came when researchers discovered a way to deliver the injected "relief molecule" through the digestive system.

Top US clinics have used these needle injections for years because they deliver powerful relief. Unfortunately, the shots are painful and expensive. They also only work on the joint being treated.

The new pill, called Synovia, delivers the same "relief molecule" as the injections. However, it has some impressive advantages. First, it's inexpensive and nonprescription. Also, relief is delivered to every joint in the body because it enters the bloodstream through the digestive system.

This gives it the ability to reduce a much wider variety of pain. Users report greater flexibility and less stiffness in their knees. Hands and shoulders move pain-free for the first time in years. Even neck and lower back pain improve dramatically.

All this without spending over \$600 on needle injections and taking trips to the doctor every week.

The medical community is very excited about this new breakthrough. Dr. Jacob Moss says, "Synovia is a great option for those suffering from ioint pain. Injections are usually a last resort because of the pain and expense. However, Synovia should be taken at

New Discovery The needle injection procedure has been given to hundreds of thousands of patients over the last several years. Doctors use the shots to boost

a critical element of the joint called synovial fluid. This lubricating fluid is found between the cartilage and bones of every joint.

According to the firm's head of R&D. Mike McNeill, "Researchers have been working for years to find a way to boost this fluid noninvasively. The problem was the molecule used in the injections was too large to absorb into the bloodstream."

Top scientists conquered this obstacle by inding a smaller form of the same molecule. This new glucose form is easily absorbed by your stomach and intestines!

Now those who suffer from joint pain can get relief without painful injections. At less than \$2 per day, early users like Steve Young are impressed. He says, "I've tried more pills than I can count, without any luck. Synovia is different. My knees and hands haven't felt this good in years!"

Impressive Clinical Results

Leading clinics use injection therapy because it works. Recent clinical trials show the pill form also delivers major relief.



cartilage leads to painful boneon-bone rubbing.

lubricate joints and nourish cartilage so it can re-grow!

One example is a landmark study out of Europe. In the study the active ingredient in Synovia was compared to a popular NSAID pain reliever. The coal was to see if it could reduce pain and swelling around the knee. The results were incredible!

After just 30 days, more than 8 out of 10 people who took Synovia's active ingredient had NO swelling. However, only 2 out of 10 people who took the NSAID experienced reduced swelling.

The study also looked at cases of severe swelling, Amazingly, zero cases of severe swelling were detected in the group taking the active ingredient found in Synovia. This means it was 100% effective for the cases of severe swelling!

In contrast, 9 out of 10 people taking the NSAID still had severe swelling. McNeill points out, "The impressive thing about this study is the active ingredient wasn't tested against a fake pill. It was up against one of the most popular NSAIDs people use every day. It's easy to see why people in pain are excited to get relief without an injection."

The New Way It Delivers Relief

Getting relief without injections has big advantages. The most obvious is avoiding being stuck by a large needle every week for 5 weeks.

Another downside of injections is the doctor can "miss". The needle needs to be inserted into a precise spot in the joint to work. Otherwise, you risk the treatment being ineffective.

However, boosting your lubricating joint fluid by taking a pill delivers relief to all your joints, not just one.

There's an additional reason the active ingredient in Synovia works so well - it nourishes the cartilage.

McNeill says, "This is vital because cartilage does not have blood vessels. The fluid in the joint serves two very important pain-relief roles: lubrication 110% money back guarantee.



NO MORE NEEDLES: A popular needle injection pain-killer for joint pain is being replaced. The key molecule in these injections can now be delivered by taking a new low-cost pill called Synovia.

and giving the cartilage the nutrients it needs to start re-growing."

Approved By Leading Doctors

The new delivery system for this molecule has caught the attention of leading medical doctors.

"Needle injections for joint pain have been around for years because they work. Being able to get the same relief molecule through a pill is amazing. Injections may be a last resort, but I'd recommend Synovia at the first sign of pain," said Dr. Marie Laguna.

Dr. Gerardo Pereira, a renowned surgeon from Florida says. "Injections aim to boost synovial fluid, which lubricates the joint. Those suffering from joint pain usually have very little of this fluid. Synovia helps relieve pain by boosting this key lubricant without needles."

Dr. Moss adds. "The research behind the active incredient in Synovia is very exciting. This product is a great choice for those who haven't had success with other joint pain treatments."

110% Money Back Guarantee

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Simply take the pill exactly as directed. You must enjoy fast acting relief. Otherwise, return the product as directed and you'll receive 100% of your money back plus an extra 10%.

How To Get Synovia

Today marks the official nationwide release of Synovia. As such, the company is offering a special discounted supply to everyone who calls within the next 48 hours.

A Regional Order Hotline has been set up for local readers to call. This is the only way to try Synovia with their "110% money back" guarantee.

Starting at 6:00 am today the order hotline will be open for 48 hours. All you have to do is call TOLL FREE 1-888-597-4044 and provide the operator with the special discount approval code: SYN18. The company will do the rest.

Current supplies of Synovia are limited, and callers that don't get through to the order hotline within the next 48 hours may have to pay more and wait until more inventory is weeks.

THESE STATEMENTS HAVE NOT BEEN EVALUATED BY THE FOOD THE DRUG ADMINISTRATION. THIS PRODUCT IS NOT INTENDED TO DUAGNOSE, TREAT, CURE OR PREVENT ANY DISEASE. ALL DOCTORS MENTIONED ARE REMUMERATED FOR THEIR SERVICE. ALL CLINICAL STUDIES WERE INDEPENDENTLY COMPLCTED AND WERE NOT SPONSORED BY MAKERS OF SYNDIA.

Costly Joint-Pain Injections Replaced By New \$2 Pill

New pill boosts the same lubricating joint fluid as expensive and painful injections - without using a needle. Users report dramatic relief from swelling, pain and stiffness without side effects and expense.

Health News Syndicate HNS-

A popular needle injection for people with joint pain is now available in an inexpensive nonprescription pill. The breakthrough came when researchers discovered a way to



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deliver the injected "relief molecule" through the digestive system.

Top US clinics have used these needle injections for years because they deliver powerful relief. Unfortunately, the shots are painful and expensive. They also only work on the joint being treated.

The new pill, called Synovia, delivers the same "relief molecule" as the injections. However, it has some impressive advantages. First, it's inexpensive and nonprescription. Also, relief is delivered to every joint in the body because it enters the bloodstream through the digestive system.

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Chicago Sun Times 14 Feb 2019 14 more

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The medical community is very excited about this new breakthrough. Dr. Jacob Moss says, "Synovia is a great option for those suffering from joint pain. Injections are usually a last resort because of the pain and expense. However, Synovia should be taken at the first sign of discomfort."

New Discovery

The needle injection procedure has been given to hundreds of thousands of patients over the last several years.

Doctors use the shots to boost a critical element of the joint called



HEALTHY:Synovia's active ingredients lubricate joints and nourish cartilage

synovial fluid. This lubricating fluid is found between the cartilage and bones of every joint.

According to the firm's head of R&D, Mike McNeill, "Researchers have been working for years to find a way to boost this fluid noninvasively. The problem was the molecule used in the injections was too large to absorb into the

bloodstream."

Top scientists conquered this obstacle by finding a smaller form of the same molecule. This new glucose form is easily absorbed by your stomach and intestines!

Now those who suffer from joint pain can get relief without painful injections. At less than \$2 per day, early users like Steve Young are impressed. He says, "I've tried more pills than I can count, without any luck. Synovia is different. My knees and hands haven't felt this good in years!" Impressive Clinical Results Leading clinics use injection therapy because it works. Recent clinical trials show the pill form also delivers major relief.



UNHEALTHY:No lubricating fluid or cartilage leads to painful bone-on-bone rubbing.

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However, boosting your lubricating joint fluid by taking a pill delivers relief to all your joints, not just one.

There's an additional reason the active ingredient in Synovia works so well – it nourishes the cartilage.

McNeill says, "This is vital be-

Related Stories

Treatment options

Yohir Human (LHC) - E Mail 2019

Leading Acid Reflux Pill Becomes an AntiAging Phenomenon County 1 Mar 2010

cause cartilage does not have blood vessels. The fluid in the joint serves two very important painrelief roles: lubrication and giving the cartilage the nutrients it needs." Approved By Leading Doctors

The new delivery system for this molecule has caught the attention of leading medical doctors.

"Needle injections for joint pain have been around for years because they work. Being able to get the same relief molecule through a pill is amazing. Injections may be a last resort, but I'd recommend Synovia at the first sign of pain," said Dr. Marie Laguna.

Dr. Moss adds, "The research be-

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Simply take the pill exactly as directed. You must enjoy fast acting relief. Otherwise, return the product as directed and you'll receive 100% of your money back plus an extra 10%. How To Get Synovia

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Starting at 6:00 am today the order hotline will be open for 48 hours. All you have to do is call TOLL FREE 1-888-805-1368

And provide the operator with the special discount approval code:

SYN19. The company will do the rest.

Current supplies of Synovia are limited, and callers that don't get through to the order hotline within the next 48 hours may have to pay more and wait until more inventory is produced. This could take as long as 6 weeks. 2/27/2019

Joint-Pain Breakthrough - Injections Replaced by New \$2 Pill



From cortisone shots to almost zero pain!

For Pam S., severe shoulder pain made life difficult for the 61-year-old. So she tried Synovia. After taking the first bottle, she reports, "What a difference Synovia has made in my life. My pain has improved to the point I hardly notice that I have it."

Pam S. Ohio

Exhibit F

Case 1:19-cv-03423 Document 1-8 Filed 12/05/19 USDC Colorado Page 1 of 1 **Chronic Joint Pain Sufferer Reveals How He No Longer** Needs His Walker At Age 74

lowa man, Harold Jenkins, swears a new \$2 pill relieved his pain and stiffness in 14 days without side effects - the active ingredient in the pill is the same as a very popular German needle-injection treatment.

Leading clinics use injection therapy because it works. Recent clinical

trials show the pill form

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By jack Isler, M.D. Health News Syndicate HINS—A popular needle injection (or people with joint pain is now available in an inexpensive nonprescription pill. The breakthrough came when researchers discovered a way to deliver the injected "relief molecule" through the diasetire system. Health News Syndicate the digestive system.

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New Discovery **Delivers** Major Breakthrough In Joint-Pain Relief

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